1: PRODUCT AND COMPANY IDENTIFICATION

Trade name: Solder Alloy Containing Lead

1.3 Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel (630) 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujiang Economic Development Zone
Suzhou, Jiangsu 215200 China
Tel +86 512 82060808

Information department: Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:
CHEMTREC 24-Hour Emergency Response Telephone Number: (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number: (703) 527-3887

2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008

GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.
Repr. 1B H360 May damage fertility or the unborn child.
STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.

GHS07

Acute Tox. 4 H302 Harmful if swallowed.
Acute Tox. 4 H312 Harmful in contact with skin.
Acute Tox. 4 H332 Harmful if inhaled.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labeled according to the CLP regulation.

Hazard pictograms
GHS07 GHS08

Signal word Danger

Hazard-determining components of labeling:
LEAD (Pb)

Hazard statements
Harmful if swallowed, in contact with skin or if inhaled.
Suspected of causing cancer.
May damage fertility or the unborn child.

(Contd. on page 2)
Trade name: Solder Alloy Containing Lead

May cause damage to organs through prolonged or repeated exposure.

Precautionary statements
Wear protective gloves/protective clothing/eye protection/face protection.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN: Wash with plenty of water.
Store in a dry place.
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard description:
WHMIS Symbols

Classification system:
NFPA ratings (scale 0 - 4)

Health = 2
Fire = 0
Reactivity = 0

HMIS-ratings (scale 0 - 4)

Health = 2
Fire = 0
Reactivity = 0

2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

3: COMPOSITION OF MIXTURE

Description: Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Description</th>
<th>% Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 7439-92-1 EINECS: 231-100-4</td>
<td>LEAD (Pb) Carc. 2, H351; Repr. 1B, H360; STOT RE 2, H373 Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332</td>
<td>05 - 100%</td>
</tr>
<tr>
<td>CAS: 7440-31-5 EINECS: 231-141-8</td>
<td>TIN (Sn)</td>
<td>0 - 95%</td>
</tr>
</tbody>
</table>

Additional information:
This solder product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

4: FIRST AID MEASURES

4.1 Description of first aid measures
General information: Follow general first aid procedures.
After inhalation: Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water.
After swallowing: Seek immediate medical advice.
4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
4.3 Indication of any immediate medical attention and special treatment needed
   No further relevant information available.

5: FIREFIGHTING MEASURES

5.1 Extinguishing media
   Suitable extinguishing agents: CO2, sand, extinguishing powder. Do not use water.
   For safety reasons unsuitable extinguishing agents: Water

5.2 Special hazards arising from the substance or mixture
   In case of fire, the following can be released:
   Carbon monoxide (CO)
   Nitrogen oxides (NOx)
   Carbon dioxide (CO2)

5.3 Advice for firefighters
   Protective equipment: Wear self-contained respiratory protective device.

6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation
6.2 Environmental precautions: Do not allow to enter sewers/surface or ground water.
6.3 Methods and material for containment and cleaning up:
   Dispose contaminated material as waste according to item 13.
6.4 Reference to other sections
   See Section 7 for information on safe handling.
   See Section 8 for information on personal protection equipment.
   See Section 13 for disposal information.

7: HANDLING AND STORAGE

7.1 Precautions for safe handling Thorough dedusting.
   Information about protection against explosions and fires: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities
   Storage:
   Requirements to be met by storerooms and receptacles: Store in a cool location.
   Information about storage in one common storage facility: Not required.
   Further information about storage conditions: Keep receptacle tightly sealed.

8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Additional information about design of technical systems: No further data; see item 7.

8.1 Control parameters

Components with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>Component</th>
<th>PEL</th>
<th>REL</th>
<th>TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>7439-92-1 LEAD (Pb)</td>
<td>Long-term value: 0.05* mg/m³</td>
<td>Long-term value: 0.05* mg/m³</td>
<td>Long-term value: 0.05* mg/m³</td>
</tr>
<tr>
<td></td>
<td>*see 29 CFR 1910.1025</td>
<td>*8-hr TWA, excl. lead arsenate; See PocketGuideApp.C</td>
<td>*and inorganic compounds, as Pb; BEI</td>
</tr>
</tbody>
</table>

(Contd. of page 2)
7440-31-5 TIN (Sn)

PEL  Long-term value: 2 mg/m³ metal
REL  Long-term value: 2 mg/m³ metal
TLV  Long-term value: 2 mg/m³ metal

Additional information:
PEL = Permissible Exposure Limit (OSHA)
TLV = Threshold Limit Value (ACGIH)
OSHA = Occupational Safety and Health Administration
ACGIH = American Conference of Governmental Industrial Hygienists

8.2 Exposure controls
Personal protective equipment:

General protective and hygienic measures:
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Wash hands before breaks and at the end of work.

Breathing equipment:
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

Protection of hands:

Protective gloves

Material of gloves:
Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material:
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:
Safety glasses

Face Shield with Safety Glasses when refilling.

9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

General Information
Appearance:
Form: Solid Metal preform; wire or bar
Color: Silver grey
Odor: Odorless

pH-value: Not applicable.

Change in condition
Melting point/Melting range: 302 °C (576 °F)
Flash point: NA °C
Flammability (solid, gaseous): Not determined.
Trade name: Solder Alloy Containing Lead

Auto igniting: Product is not selfigniting.
Danger of explosion: Product does not present an explosion hazard.
Vapor pressure: Not applicable.
Density at 20 ºC (68 ºF): 10.9 g/cm³ (90.961 lbs/gal)
Vapor density: Not applicable.
Solubility in / Miscibility with Water: Insoluble.

10: STABILITY AND REACTIVITY

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
10.3 Possibility of hazardous reactions No dangerous reactions known.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: Strong acids, strong oxidizers.
10.6 Hazardous decomposition products: No dangerous decomposition products known.

11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects
Acute toxicity:
Harmful if swallowed, in contact with skin or if inhaled.
Primary irritant effect:
on the skin: Based on available data, the classification criteria are not met.
on the eye: Based on available data, the classification criteria are not met.
Sensitization: Based on available data, the classification criteria are not met.
Additional toxicological information:

Carcinogenic categories
IARC (International Agency for Research on Cancer)
7439-92-1 | LEAD (Pb) 2B
NTP (National Toxicology Program)
7439-92-1 | LEAD (Pb) R
OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12: ECOLOGICAL INFORMATION

12.1 Toxicity
Aquatic toxicity: No further relevant information available.
Additional ecological information:
General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
12.5 Results of PBT and vPvB assessment
PBT: Not applicable.

(Contd. of page 4)

(Contd. on page 6)
13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Recommendation:
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
Disposal must be made according to official regulations.

Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.

14: TRANSPORT INFORMATION

14.1 UN-Number  Not regulated
ADR  Not regulated
IMDG, IATA  Not applicable

14.2 UN proper shipping name  Not regulated
DOT, ADR  Not applicable
IMDG, IATA  Not regulated

14.3 Transport hazard class(es)
DOT, ADR, IMDG, IATA  
Class  Not applicable

14.4 Packing group  Not regulated
DOT, IMDG, IATA  Not applicable

Marine pollutant:  No

14.6 Special precautions for user  Not applicable.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code  Not applicable.
UN "Model Regulation":  Not applicable

15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):
None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):
7439-92-1 LEAD (Pb)

TSCA (Toxic Substances Control Act): Kester certifies that all components listed below for the subject finished product are on the TSCA Inventory of Chemical Substances and are not subject to any chemical specific regulation under TSCA Section 12(b) export notification requirements delineated at 40 CFR part 707, subpart D.
All ingredients are listed or exempt from listing.

California Proposition 65
Chemicals known to cause cancer:
LEAD (Pb)
Trade name: Solder Alloy Containing Lead

Chemicals known to cause reproductive toxicity:
LEAD (Pb)

Carcinogenic categories

EPA (Environmental Protection Agency)
7439-92-1 [LEAD (Pb)]

NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.

CANADA: Not classified.
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labeled according to the CLP regulation.

Hazard pictograms

⚠️ GHS07 ⚠️ GHS08

Signal word Danger

Hazard-determining components of labeling:
LEAD (Pb)

Hazard statements
Harmful if swallowed, in contact with skin or if inhaled.
Suspected of causing cancer.
May damage fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements
Wear protective gloves/protective clothing/eye protection/face protection.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN: Wash with plenty of water.
Store in a dry place.
Dispose of contents/container in accordance with local/regional/national/international regulations.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16: OTHER INFORMATION

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department
Contact: EHS_Kester@kester.com
Date of preparation / last revision 12/17/2015 / -

Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
Trade name: Solder Alloy Containing Lead

| GHS: Globally Harmonised System of Classification and Labelling of Chemicals |
| EINECS: European Inventory of Existing Commercial Chemical Substances |
| ELINCS: European List of Notified Chemical Substances |
| CAS: Chemical Abstracts Service (division of the American Chemical Society) |
| NFPA: National Fire Protection Association (USA) |
| HMIS: Hazardous Materials Identification System (USA) |
| Acute Tox. 4: Acute toxicity, Hazard Category 4 |
| Carc. 2: Carcinogenicity, Hazard Category 2 |
| Repr. 1B: Reproductive toxicity, Hazard Category 1B |
| STOT RE 2: Specific target organ toxicity - Repeated exposure, Hazard Category 2 |

* Data compared to the previous version altered.