Section 1 – COMPANY AND PRODUCT IDENTIFICATION

Manufacturer: Inweld Corporation 3962 Portland Street Copley Pa 18037
Recommended: Welding filler, Brazing filler on Aluminum base metals
Phone: 1-800-346-5368   Fax: 1-877-346-5368   Specification: AWS A5.10
Product Trade Name/Classification of ER/R: 1100, 4043, 4047, 5183, 5356, 5554, 5556

Section 2 – HAZARDS IDENTIFICATION

Emergency Overview – product as shipped consists of a solid silvery metallic wire or rods which are non-reactive, nonflammable and has no immediate health hazard. In a fire product can produce metal oxides fumes and personal protective equipment may be required. During welding, Brazing and processing may form fumes, dust and gas decomposition. Ingestion is not a common hazard with these solid rods. Eyes & skin: Fumes or dust may cause irritation and hot materials can cause thermal burns. Inhalation: Overexposure to fumes and dust may cause respiratory irritation, pulmonary issues as well metal fume fever. Prolonged inhalation above safe levels of chromium may cause cancer. Chronic inhalation of fumes or dust may cause respiratory irritation, bronchitis, asthma, siderosis or even lung damage. Manganese and its compounds may cause damage or affect the brain and central nervous systems above safe exposure limits.

Section 3 COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>%</th>
<th>EINECS#</th>
<th>CAS No.</th>
<th>Present in the following products</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (Al)</td>
<td>Bal.</td>
<td>231-072-3</td>
<td>7429-90-5</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Chromium (Cr) (*)</td>
<td>0.35</td>
<td>231-157-5</td>
<td>7440-47-3</td>
<td>ER/R: 5183, 5356, 5554, 5556, 5654</td>
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<tr>
<td>Copper (Cu)</td>
<td>6.8</td>
<td>231-159-6</td>
<td>7440-50-8</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Iron (Fe)</td>
<td>0.95</td>
<td>231-096-4</td>
<td>7439-89-6</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Magnesium (Mg)</td>
<td>5.5</td>
<td>231-104-6</td>
<td>7439-95-4</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Manganese (Mn)</td>
<td>1.0</td>
<td>231-105-1</td>
<td>7439-96-5</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Silicon (Si)</td>
<td>13.0</td>
<td>231-130-8</td>
<td>7440-21-3</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Beryllium (Be)</td>
<td>0.0003</td>
<td>231-150-7</td>
<td>7440-41-7</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Titanium (Ti)</td>
<td>0.20</td>
<td>231-142-3</td>
<td>7440-32-6</td>
<td>ER/R: 1050A,4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
<tr>
<td>Zirconium (Zr)</td>
<td>0.25</td>
<td>231-176-9</td>
<td>7440-67-7</td>
<td>ER/R: 2319</td>
</tr>
<tr>
<td>Zinc (Zn)</td>
<td>0.30</td>
<td>231-175-3</td>
<td>7440-66-6</td>
<td>ER/R: 1050A,1100, 2319, 4043, 4047(718), 5183, 5356, 5554, 5556, 5654</td>
</tr>
</tbody>
</table>

Single % are maximum; complete ingredients can be found on our website or data sheets. (*) water soluble Cr III & VI

Section 4 –FIRST AID Emergency Overview – product as shipped consists of a solid silvery metallic wire or rods which are non-reactive, nonflammable and has no immediate health hazard. In fire product can produce metal oxides fumes and personal protective equipment may be required.

INHALATION may be the most common cause of overexposure due to the welding fumes. Large amounts of welding fumes will cause irritation of the nose, eyes and skin. Move from the area that has any fumes to provide clean fresh air and apply artificial respiration/obtain medical assistance when needed. Eye Contact: if arc flash or burns occurs obtain medical assistance. With fumes or dust flush with clean water for at least 15 minutes obtain medical assistance when needed. Skin Contact: if arc flash or burns occurs flush with clean cool water for at least 15 minutes obtain medical assistance when needed. Ingestion: Rinse mouth completely and drink a cup of water if conscious obtain medical assistance when needed. General; move to clean fresh air and supply this data sheet to your medical assistance.

Section 5 FIRE FIGHTING MEASURES

This product as shipped in non-flammable however fine chips and dust may increase the explosion rating under certain heat and other ignition hazards. Hydrogen gas and irritating fumes may form when involved in a fire or if decomposing is caused from water alcohols or sodium hydroxides. Do not use water with any molten metals and use self-contained and safety clothing/equipment in case of fires.
Section 6 – ACCIDENTAL RELEASE MEASURES
These solid aluminum products are in rod and wire form and has no hazards as shipped, and if spilled may be picked up wearing gloves and placed back in the container. Personnel protection and environmental data can be found in section 8 & 13. If metals become molten contain with sand and allow to return back into a solid for recycle as a scrap.

Section 7 – HANDLING and STORAGE MEASURES
As always welding items shall be stored in a cool low humid location and kept dry wearing gloves with ventilation or personal protection as required. During all operations do not eat or drink while handling and ensure proper ventilation when welding, brazing or processing. Ensure that all Federal Occupational Safety and Health guidelines are followed as well as your company’s safety guidelines. Read and understand ANSI Z49.1.

Section 8– PERSONAL PROTECTION / EXPOSURE DATA

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Canada (A)</th>
<th>TWA Value (mg/m³)</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum (Al)</td>
<td>5 (Resp)</td>
<td>1 (Resp)</td>
<td>0.01</td>
<td>0.0105</td>
</tr>
<tr>
<td>Chromium (Cr)</td>
<td>0.5</td>
<td>0.01 (Cr VI)</td>
<td>1 (metal) 0.5 (Cr III ) 0.0005 (Cr VI) 0.05 (Cr VI)</td>
<td></td>
</tr>
<tr>
<td>Copper (Cu)</td>
<td>1 (DM) 0.2 (fume)</td>
<td>0.2 (fume)</td>
<td>1 (DM) 0.2 (fume)</td>
<td>1 (dust) 0.1 (fume)</td>
</tr>
<tr>
<td>Iron (Fe) (oxide fume)</td>
<td>5 (Resp)</td>
<td>10.0 (TWA) 5 (DM 3 (Resp) 10.0 (TD) 5 (Resp) 5 (DM) 10.0 (TD) 5 (Resp)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Magnesium (Mg) (oxide)</td>
<td>10 (oxide fume)</td>
<td>10.0 (TWA) 10.0 (TWA)</td>
<td>10 fume</td>
<td>15 (total particulate)</td>
</tr>
<tr>
<td>Manganese (Mn) (fume)</td>
<td>0.2</td>
<td>0.1 (Resp) 0.02 (Resp) 0.2</td>
<td>3 (fume) 5 (dust 1 fume)</td>
<td></td>
</tr>
<tr>
<td>Silicon (Si)</td>
<td>10.0 (TD)</td>
<td>15 (dust) 5 (Resp)</td>
<td>15</td>
<td></td>
</tr>
<tr>
<td>Titanium (Ti) Oxide</td>
<td></td>
<td></td>
<td>0.002 (TWA)</td>
<td>0.002 (TWA)</td>
</tr>
<tr>
<td>Zirconium (Zn) Fume</td>
<td>5, 10.0 (TWA)</td>
<td>5, 10.0 (TWA)</td>
<td>5, 10.0 (TWA)</td>
<td>5, 10.0 (TWA)</td>
</tr>
</tbody>
</table>


Use welding alloy with proper and adequate ventilation/respiratory protection to maintain safe limits listed in this document. Respiratory protection is recommended and information may be found the OSHA STANDARDS (29 CRF 1910.134) as well as CSA Standards Z94.4 along with many other safety standards. Use proper welding helmet or safety shields and also welding gloves and clothing as needed for job duties. Do not eat or drink while using these products and wash hands after use.

Section 9 – PHYSICAL / CHEMICAL DATA
These solid order-less rods has a silver metal appearance with a melting point of about 1218°F (658°C) and are insoluble in water

Not applicable or available for the following: Odor Threshold / pH / Flash Point / Evaporation Rate / Flammability (Solid, Gas) / Upper & Lower Flammability or Explosive Limits: Vapor Pressure & Density / Relative Density / Solubility (water/other) / Partition coefficient (n-octanol/water) / Auto-ignition Decomposition temperature

Aluminum data: BOILING POINT: 4521°F (2494°C) FREEZING/MELTING POINT: 1220°F (660 °C) SPECIFIC GRAVITY (water = 1): 2.7
Section 10 – STABILITY / REACTIVITY DATA
This product with normal and proper storage will be stable. During welding, Brazing and processing may form fumes, dust and gas decomposition. Avoid extreme temperatures and incompatible materials such as some of the following: Strong Acids, strong bases, strong oxidizers, metal oxides, alcohols, hydrocarbons and halogens.
As always welding items shall be stored in a cool low humid location and kept dry. During all operations do not eat or drink while handling and ensure proper ventilation when welding, brazing or processing. Ensure that all Federal Occupational Safety and Health guidelines are followed as well as your company’s safety guidelines. Read and understand ANSI Z49.1.

Section 11 – TOXIOLOGICAL DATA
Acute oral (Rat): Manganese: (LD50): 9000 mg/kg. Silicon: LD50): 3160 mg/kg
Acute effects: Overexposure or inhalation of large amounts of welding fumes may cause symptoms such as metal fume fever, dizziness, nausea, dryness and irritation of your nose, throat or eyes as well as other lung disease.
Chronic effects: Overexposure or prolonged inhalation of large amounts of welding fumes with chromium compounds may cause cancer. Other overexposure or prolonged inhalation of large amounts of welding fumes symptoms related may include damage to the central nervous system, respiratory system, skin, brain and could affect organs such as pancreas and liver
These products may contain or produces chemicals known to the State of California to cause cancer, and/or birth defects (or other reproductive harm).
(Health and Safety Code section 25249.5 et seq.)

Section 12 – ECOLOGICAL DATA
Ecological; The components and compounds of these products should not cause any adverse effects and products not biodegradable. Avoid product exposure to groundwater and soil to avoid contamination.

Section 13 – DISPOSAL DATA
Recycle when possible. Discard any un-wanted product, residues, containers, or liners in a suitable disposal container in an environmentally acceptable manner approved by Federal, State and Local regulations

Section 14 – TRANSPORT DATA
This material is not considered as a dangerous good per regulations of transportation.
Section 15 –REGULATORY DATA

ALL components are on: U.S. TSCA INVENTORY STATUS, CANADIAN DOMESTIC SUBSTANCE LIST and EUROPEAN COMMUNITY Core Inventory; US EPCRA/SARA Title III 313 Toxic Chemicals The following metallic components are listed as SARA 313 “Toxic Chemicals” and potential subject to annual SARA 313 reporting. See Section III for weight percent. Ingredient & Disclosure threshold: Aluminum, Chromium, Copper, Manganese, Vanadium, Zinc all @ 1.0% de minimis concentration; Hexavalent chromium compounds 0.1% de minimis concentration N090; Zinc oxide 1.0% de minimis concentration N982; Defined as a HAZARDOUS CHEMICAL by OSHA Hazard Communication Standard – 29CFR 1910.1200. Clean Air Act 112 Hazardous Air Pollutants list has Chromium and Manganese; SARA311/312 listed as a HAZARDOUS CHEMICAL Superfund and Reauthorization Act & the Emergency Planning and Community Right-To-Know Act of 1986; Immediate (Acute) In use: Immediate & Delayed

CANADIAN Regulations; WHMIS status is listed as Controlled; CLASSIFICATION of D2A –Other Toxic Effects-VERY TOXIC & D2B –Other Toxic Effects- TOXIC

WHMIS labeling

Inventory Status:
Domestic Substance List complies in Canada,
Toxic Substance List complies in United States & Puerto Rico
Non-Domestic Substance List in Canada – has components not listed or exempt

These products may contain or produces chemicals known to the State of California to cause cancer, and/or birth defects (or other reproductive harm). (Health and Safety Code section 25249.5 et seq.)

Right-to-Know Law or Act

California-Permissible Exposure Limits for Chemical Contaminants: Aluminum, Aluminum oxide, Chromium, Copper, Magnesium, Magnesium Oxide, Manganese, Silicon, Titanium, Vanadium, Iron, Iron oxide, Zirconium, Zinc and Zinc oxide
California Proposition 65 - Hexavalent chromium compounds listed in the following- Carcinogens & Reproductive Toxic Listed Substance, Carcinogenic Substance 2/27/1987, Developmental Toxin 12/19/2008, Female Reproductive Toxin 12/19/2008, Male Reproductive Toxin 12/19/2008
Massachusetts-Substance List: Aluminum, Aluminum oxide, Chromium, Copper, Magnesium, Magnesium Oxide, Manganese, Vanadium, Iron oxide, Silicon, Zinc, Zinc oxide and Zirconium.
New Jersey-Right to Know Hazardous Substance List: Aluminum, Aluminum oxide, Chromium, Copper, Iron oxide, Hexavalent chromium compounds Magnesium, Magnesium Oxide, Manganese, Silicon, Titanium, Titanium Oxide, Vanadium, Zinc, Zinc oxide and Zirconium.

Section 16 – OTHER DATA

HMIS® ratings Health: 2 Flammability: 0 Physical hazard: 0
NFPA ratings FIRE: 0 HEALTH: 2 REACTIVITY: 0

Information contained in this (MSDS) Material Safety Data Sheet is accurate to the best of our knowledge. However, it does not express or implies any warranty with respect to this information.