SECTION 1: IDENTIFICATION

Product Identifier: Black Maxlight Premium Ink  
Product Code(s): 7900  
Product Use: Ink for marking on porous surfaces  
Chemical Family: Mixture  
Manufacturer's name and address: Identity Group  
1480 Gould Drive  
Cookeville, TN, USA 35806

Information Telephone #: 931-432-4000 (Monday – Friday 8:00 am – 5:00 pm Central Standard Time)

24 Hr. Emergency Telephone #: Chemtrec 1-800-424-9300 (Within Continental U.S.)  
Chemtrec 1-703-527-3887 (Outside U.S.)

SECTION 2: HAZARDS IDENTIFICATION

Classification:
- Serious eye damage/eye irritation Category 1  
- Skin irritation Category 2  
- Acute toxicity Oral Category 3  
- Acute toxicity, Dermal Category 3  
- Skin sensitization Category 1  
- Germ cell mutagenicity Category 2  
- Acute aquatic toxicity Category 1  
- Chronic aquatic toxicity Category 1  
- Carcinogenicity Category 2

Labeling:

Symbols:

Signal Word: Danger

Hazard statements:
- H301 + H311 Toxic if swallowed or in contact with skin  
- H315 Causes skin irritation  
- H317 May cause an allergic skin reaction  
- H318 Causes serious eye damage  
- H319 Causes serious eye irritation  
- H341 Suspected of causing genetic defects  
- H351 Suspected of causing cancer  
- H410 Very toxic to aquatic life with long lasting effects
Precautionary statements:

P202 Do not handle until all safety precautions have been read and understood
P264 Wash skin thoroughly after handling
P273 Avoid release to the environment
P281 Use personal protective equipment as required

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention
P337 + P313 If eye irritation persists: Get medical advice/attention.

P362 Take off contaminated clothing and wash before reuse.

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>Wt. %</th>
<th>GHS Classification</th>
<th>Hazard Statements</th>
<th>Pictograms</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexylene glycol</td>
<td>107-41-5</td>
<td>5 - 10</td>
<td>Skins Irritation (Cat 2)</td>
<td>H315</td>
<td>![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Eye Irritation (Cat 2A)</td>
<td>H319</td>
<td>![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Serious eye damage/eye irritation (Cat. 1)</td>
<td>H302 + H312</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td>2-Ethyl-1,3-hexanediol</td>
<td>94-96-2</td>
<td>30 - 50</td>
<td>Acute toxicity, Oral (Cat. 4)</td>
<td>H302</td>
<td>![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Serious eye damage/eye irritation (Cat. 2A)</td>
<td>H319</td>
<td>![ ]</td>
</tr>
<tr>
<td>C.I. Basic Yellow 37</td>
<td>6358-36-7</td>
<td>0.1 – 0.5</td>
<td>Acute toxicity, Oral (Cat. 3)</td>
<td>H301</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute toxicity, Inhalation (Cat. 2)</td>
<td>H330</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute toxicity, Dermal (Cat. 3)</td>
<td>H311</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin irritation (Cat. 2)</td>
<td>H315</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Serious eye damage (Cat. 1)</td>
<td>H318</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin sensitization (Cat. 1)</td>
<td>H317</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Germ cell mutagenicity (Cat. 2)</td>
<td>H341</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Carcinogenicity (Cat 2)</td>
<td>H351</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Aquatic Toxicity (Cat. 1)</td>
<td>H400</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td>Aniline</td>
<td>62-53-3</td>
<td>&lt; 0.20</td>
<td>Flammable Liquids (Cat 4)</td>
<td>H227</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute toxicity, Oral (Cat. 3)</td>
<td>H301</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute toxicity, Inhalation (Cat. 2)</td>
<td>H330</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute toxicity, Dermal (Cat. 3)</td>
<td>H311</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin irritation (Cat. 2)</td>
<td>H315</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Serious eye damage (Cat. 1)</td>
<td>H318</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Skin sensitization (Cat. 1)</td>
<td>H317</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Germ cell mutagenicity (Cat. 2)</td>
<td>H341</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Carcinogenicity (Cat 2)</td>
<td>H351</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Acute Aquatic Toxicity (Cat. 1)</td>
<td>H400</td>
<td>![ ], ![ ]</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Chronic Aquatic Toxicity (Cat. 1)</td>
<td>H410</td>
<td>![ ], ![ ]</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

Inhalation: Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen by qualified medical personnel only. Seek immediate medical attention/advice.

Skin contact: Immediately flush with plenty of water, while removing contaminated clothing. When symptoms persist or in all cases of doubt, seek medical advice.

Eye contact: Flush eyes with water for at least 15 minutes while holding eyelids open. When symptoms persist or in all cases of doubt, seek medical advice.

Ingestion: Seek immediate medical attention/advice. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep victim’s head lowered (forward) to reduce the risk of aspiration.
Notes for physician: Treat symptomatically.

**SECTION 5: FIRE FIGHTING MEASURES**

**Suitable extinguishing media:** Dry chemical, foam, carbon dioxide and water fog

**Fire hazards/conditions of flammability:** This material is not flammable.

**Explosion data: Sensitivity to mechanical impact / static discharge:** Not expected to be sensitive to mechanical impact or static discharge.

**Special fire-fighting procedures/equipment:** Firefighters should wear protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame.

**Hazardous combustion products:** Oxides of carbon and nitrogen, irritating fumes and smoke.

**NFPA Rating:**
- Health: 2
- Flammability: 1
- Instability: 0
- Special Hazards: 0

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**Personal precautions:** All persons dealing with clean-up should wear the appropriate protective equipment. Do not eat, drink or smoke while participating in clean up.

**Environmental precautions:** Ensure spilled product does not enter drains, sewers, waterways or confined spaces. For large spills, dike the area to prevent spreading.

**Spill response/cleanup:** Contain and absorb spilled liquid with non-combustible, inert absorbent material (e.g. sand), then place absorbent material into a container for later disposal (see Section 13). Notify the appropriate authorities as required.

**Prohibited materials:** None specific

**Special spill response procedures:** In case of a transportation accident, in the United States contact CHEMTREC at 1-800-424-9300 or International at 1-703-527-3887.

**SECTION 7: HANDLING AND STORAGE**

**Precautions for safe handling:** Wear suitable protective equipment during handling. Do not ingest. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

**Conditions for safe storage:** Store in a cool, dry, well-ventilated area. Store away from incompatibles, temperature extremes and out of direct sunlight. Inspect periodically for damage or leaks.

**Incompatible materials:** Strong oxidizing agents; strong reducing agents; acids

**Special packaging materials:** Always keep in containers made of the same materials as the supply container.
## SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>Value</th>
<th>Control Parameters</th>
<th>Source</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexylene glycol</td>
<td>107-41-5</td>
<td>C</td>
<td>25 ppm</td>
<td>USA ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
<td>Eye and Upper Respiratory Tract irritation</td>
</tr>
<tr>
<td></td>
<td></td>
<td>C</td>
<td>25 ppm</td>
<td>USA NIOSH Recommended Exposure Limits</td>
</tr>
<tr>
<td></td>
<td></td>
<td>C</td>
<td>25 ppm 125 mg/m³</td>
<td>USA OSHA Table Z-1 Limits for Air Contaminants – 1910.1000</td>
</tr>
<tr>
<td>Aniline</td>
<td>62-53-3</td>
<td>TWA</td>
<td>2 ppm</td>
<td>USA ACGIH Threshold Limit Values (TLV)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
<td>Methemoglobinemia</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Confirmed animal carcinogen with unknown relevance to humans</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Danger of cutaneous absorption</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>TWA</td>
<td>USA OSHA Table Z-1 Limits for Air Contaminants</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
<td>Skin contact does contribute to exposure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>5 ppm 19 mg/m³</td>
<td>USA OSHA Table Z-1 Limits for Air Contaminants – 1910.1000</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
<td>Skin contact does contribute to exposure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>2 ppm 8 mg/m³</td>
<td>USA OSHA Table Z-1 Limits for Air Contaminants – 1910.1000</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
<td>Skin notation</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>2 ppm 8 mg/m³</td>
<td>USA OSHA Table Z-1 Limits for Air Contaminants – 1910.1000</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Remarks</td>
<td>Potential Occupational Carcinogen</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>See Appendix A</td>
</tr>
</tbody>
</table>

### Ventilation and engineering measures:
Use general or local exhaust ventilation to maintain air concentrations below recommended exposure limits.

### Respiratory protection:
If the TLV is exceeded, a NIOSH/MSHA-approved respirator is advised. Confirmation of which type of respirator is most suitable for the intended application should be obtained from respiratory protection suppliers.

### Skin protection:
Impervious gloves must be worn when using this product. Advice should be sought from glove suppliers.

### Eye / face protection:
Good industrial hygiene practices should be used when handling this product including preventing eye contact and minimizing skin contact and inhalation.

### Other protective equipment:
As needed to prevent eye contact and minimizing skin contact and inhalation.

### General hygiene considerations:
Avoid breathing vapor or mist. Avoid contact with skin, eyes and clothing. Do not eat, drink, smoke or use cosmetics while working with this product. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove and wash contaminated clothing before re-use.
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Appearance: Black liquid
Odor: Mild
Odor Threshold: N/Av
Specific Gravity: 0.9
pH: Not applicable
Boiling point: >300 °F
Melting/Freezing point: Not available
Coefficient of water/oil distribution: Not available
Vapor pressure (mm Hg @ 20°C / 68°F): Not available
Vapor density (Air = 1): Heavier than air
Evaporation rate (n-Butyl acetate = 1): Slower than n-Butyl acetate
Solubility in water: Slightly
Flash Point >200 °F, TCC
Auto-ignition temperature Not applicable
Lower flammable limit (% by vol) Not applicable
Upper flammable limit (% by vol) Not applicable
Flame Projection Length Not available
Flashback observed Not available

SECTION 10: STABILITY AND REACTIVITY

Chemical stability: Stable under the recommended storage and handling conditions prescribed.
Possibility of hazardous reactions: None are known.
Conditions to avoid: Avoid heat and open flame.
Materials to avoid and incompatibility: See Section 7 (Handling and Storage) for further details.
Hazardous decomposition products: None known; refer to hazardous combustion products in Section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

Routes of exposure:  
Inhalation: Vapors and spray mist may irritate throat and respiratory system and cause coughing
Skin contact: May be harmful in contact with skin. Defats the skin. May cause redness and pain.
Eye contact: Corrosive. Prolonged contact causes serious eye and tissue damage.
Ingestion: Not expected to be a route of exposure with proper use. May be harmful if swallowed. Liquid irritates mucous membranes and may cause abdominal pain.

Toxicological data: There is no available data for the mixture itself, only for the ingredients. See below for individual ingredient acute toxicity data.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>LD₅₀ Oral, rat</th>
<th>LD₅₀ Rabbit, dermal</th>
<th>Skin corrosion/irritation</th>
<th>Serious eye damage/eye irritation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Ethyl-1,3-hexanediol</td>
<td>1,400 mg/kg</td>
<td>2,000 mg/kg</td>
<td>Mild skin irritation</td>
<td>Severe eye irritation</td>
</tr>
<tr>
<td>Hexylene glycol</td>
<td>3,700 mg/kg</td>
<td>7,892 mg/kg</td>
<td>Skin irritation – 24 h</td>
<td>Severe eye irritation</td>
</tr>
<tr>
<td>Aniline</td>
<td>250 mg/kg</td>
<td>820 mg/kg</td>
<td>Skin irritation – 24 h</td>
<td>Severe eye irritation</td>
</tr>
</tbody>
</table>
Carcinogenic status: This product contains a component that has been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP or EPA classification.

Aniline  IARC:  3 – Group 3: Not classifiable as to its carcinogenicity to humans
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by OSHA.

Reproductive effects: 2-Ethyl-1,3-hexandiol: Overexposure may cause reproductive disorder(s) based on tests with laboratory animals.

Teratogenicity: No information found

Germ Cell Mutagenicity: Aniline <0.2% Laboratory experiments have shown mutagenic effects In vitro tests showed mutagenic effects.

Epidemiology: No information found.

Conditions aggravated by overexposure: No information found.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity: No data is available on the mixture itself.

2-Ethyl-1,3-hexanediol: Toxicity to fish: LC₅₀ Ictalurus punctatus 624 mg/l 96 h
Toxicity to aquatic invertebrates: EC₅₀ Daphnia magna (water flea) >100 mg/l 72 h
Toxicity to algae: EC₅₀ Desmodesmus truncatus >100 mg/l 72 h

Hexylene glycol: Toxicity to fish: LC₅₀ Fathead Minnow 10,700 mg/l 96 h
Toxicity to aquatic invertebrates: EC₅₀ Daphnia magna (water flea) 3,200 mg/l 48 h

Aniline Toxicity to fish: LC₅₀ Oncorhynchus mykiss 10.96 mg/l 96 h
Toxicity to aquatic invertebrates: EC₅₀ Daphnia magna (water flea) 80 - 380 mg/l 48 h
Toxicity to algae: EC₅₀ Selenastrum 19 mg/l 72 h

Mobility: No data is available on the mixture itself.

Persistence: No data is available on the mixture itself.

Bioaccumulation potential: No data is available on the mixture itself.

Other adverse environmental effects: The ecological characteristics of this mixture have not been fully investigated.

SECTION 13: DISPOSAL CONSIDERATIONS

Disposal recommendations: Do not discharge into drains, water courses or onto the ground. Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

SECTION 14: TRANSPORT INFORMATION

This material is not UN / IATA regulated.
This material is not classified as ICAO/IATA-DGR Dangerous Goods.
This material is not classified as hazardous per the IMDG Code.
This material is not classified as hazardous per ADR.
This material is not classified as hazardous per the U.S. Department of Transportation (DOT).
This material is not UN / IATA regulated.

Marine Pollutant: No

SECTION 15: REGULATORY INFORMATION

Inventory Status: All listed ingredients appear on the Toxic Substances Control Act (TSCA) Inventory, EINECS/ELINCS, AICS, and DSL.

This material is classified as hazardous under OSHA regulations (29CFR 19410.1200). See Section 2.

SARA 302: Sec. 302, Extremely Hazardous Substances, 40 CFR 355: Aniline < 0.2% CAS No. 62-53-3

SARA 311/312: Acute Health Hazard, Chronic Health Hazard

SARA 313: Subject to reporting levels established by SARA Title III, Section 313: Aniline < 0.2% CAS No. 62-53-3

RCRA CODE: None

Hazardous Air Pollutants (HAPS): Aniline < 0.2%

US State “Right to Know” Laws:

California Proposition 65: Aniline CAS No. 62-53-3 <0.2%

Other US State “Right To Know” Lists:
The following chemicals are specifically listed by individual states: Hexylene glycol (MA, NJ, PA)
2-Ethyl-1,3-hexandiol (PA, NJ)
Aniline (MA, PA, NJ)

International Information:

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL).

SECTION 16: OTHER INFORMATION

HMIS Rating: Health: * 2 Flammability: 1 Reactivity: 0

* Chronic hazard 0-Minimal 1- Slight 2- Moderate 3- Serious 4- Severe
Legend:

ACGIH  American Conference of Governmental Industrial Hygienists
CAS  Chemical Abstract Services
CERCLA  Comprehensive Environmental Response, Compensation, and Liability Act of 1980
CFR  Code of Federal Regulations
DOT  Department of Transportation
EPA  Environmental Protection Agency
HMIS  Hazardous Material Identifications System
HSDB  Hazardous Substances Data Bank
IARC  International Agency for Research on Cancer
Inh  Inhalation
MSHA  Mine Safety and Health Administration
NFPA  National Fire Protection Association
NIOSH  National Institute of Occupational Safety and Health
NTP  National Toxicology Program
OSHA  Occupational Safety and Health Administration
PEL  Permissible exposure limit
RCRA  Resource Conservation and Recovery Act
RTECS  Registry and Toxic Effects of Chemical Substances
SARA  Superfund Amendments and Reauthorization Act
STEL  Short Term Exposure Limit
TDG  Canadian Transportation of Dangerous Goods Act and Regulations
TLV  Threshold Limit Values
TPQ  Threshold Planning Quantity
TSCA  Toxic Substances Control Act
TWA  Time Weighted Average
WHMIS  Workplace Hazardous Materials Identification System

References:

1. ACGIH, Threshold Limit Values and Biological Exposure Indices
2. International Agency for Research on Cancer Monographs
3. Canadian Centre for Occupational Health and Safety, CCInfoWeb databases (Chempendium, HSDB and RTECs)
4. Material Safety Data Sheets for manufacturers
5. US EPA Title III List of Lists
6. California Proposition 65 List

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.