Propylene

Safety Data Sheet P-4648

This SDS conforms to U.S. Code of Federal Regulations 29 CFR 1910.1200, Hazard Communication.

Issue date: 01/01/1983 Revision date: 03/17/2022 Supersedes: 01/17/2019 Version: 1.0

SECTION: 1. Product and company identification

1.1. Product identifier

Product form : Substance

Trade name : Propylene

CAS-No. : 115-07-1

Formula : C3H6

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Industrial use; Use as directed.

1.3. Details of the supplier of the safety data sheet

Linde Inc.
10 Riverview Drive
Danbury, CT 06810-6268, USA
www.lindeus.com

Linde Inc. 1-844-44LINDE (1-844-445-4633)

1.4. Emergency telephone number

Emergency number : Onsite Emergency: 1-800-645-4633

CHEMTREC, 24 hr/day 7 days/week
— Within USA: 1-800-424-9300, Outside USA: 001-703-527-3887
(collect calls accepted, Contract 17729)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-US classification

Flam. Gas 1	H220
Press. Gas (Liq.)	H280
Simple asphyxiant	SIAS

2.2. Label elements

GHS US labelling

Hazard pictograms (GHS US) :

GHS02 GHS04

Signal word (GHS US) : Danger

Hazard statements (GHS US) : H220 - EXTREMELY FLAMMABLE GAS
H280 - CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED
OSHA-H01 - MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION.
CGA-HG04 - MAY FORM EXPLOSIVE MIXTURES WITH AIR
CGA-HG01 - MAY CAUSE FROSTBITE.

Precautionary statements (GHS US) : P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Heat, Open flames, Sparks, Hot surfaces
P271+P403 - Use and store only outdoors or in a well-ventilated place.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P304 - IF INHALED:
P340 - Remove person to fresh air and keep comfortable for breathing.
P313 - Get medical advice/attention.
P302 - IF ON SKIN:
P336 - Thaw frosted parts with lukewarm water. Do not rub affected area.
P315 - Get immediate medical advice/attention.
P377 - LEAKING GAS FIRE: Do not extinguish, unless leak can be stopped safely.

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P381 - Eliminate all ignition sources if safe to do so.
CGA-PG05 - Use a back flow preventive device in the piping.
CGA-PG10 - Use only with equipment rated for cylinder pressure.
CGA-PG12 - Do not open valve until connected to equipment prepared for use.
CGA-PG06 - Close valve after each use and when empty.
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F).

2.3. Other hazards

Other hazards which do not result in classification : Contact with liquid may cause cold burns/frostbite.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	%
Propylene (Main constituent)	(CAS-No.) 115-07-1	100

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. If breathing is difficult, trained personnel should give oxygen. Call a physician.

First-aid measures after skin contact : The liquid may cause frostbite. For exposure to liquid, immediately warm frostbite area with warm water not to exceed 105°F (41°C). Water temperature should be tolerable to normal skin. Maintain skin warming for at least 15 minutes or until normal coloring and sensation have returned to the affected area. In case of massive exposure, remove clothing while showering with warm water. Seek medical evaluation and treatment as soon as possible. Adverse effects not expected from this product.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an ophthalmologist immediately. Get immediate medical attention.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Carbon dioxide, Dry chemical, Water spray or fog.

5.2. Special hazards arising from the substance or mixture

Fire hazard : EXTREMELY FLAMMABLE GAS. If venting or leaking gas catches fire, do not extinguish flames. Flammable vapors may spread from leak, creating an explosive reignition hazard. Vapors can be ignited by pilot lights, other flames, smoking, sparks, heaters, electrical equipment, static discharge, or other ignition sources at locations distant from product handling point. Explosive atmospheres may linger. Before entering an area, especially a confined area, check the atmosphere with an appropriate device.

Explosion hazard : EXTREMELY FLAMMABLE GAS. Forms explosive mixtures with air and oxidizing agents.

Reactivity : No reactivity hazard other than the effects described in sub-sections below.

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5.3. Advice for firefighters

Firefighting instructions : **DANGER! Flammable, liquefied gas.**

Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with their provincial and local fire regulations.

Protection during firefighting : Compressed gas: asphyxiant. Suffocation hazard by lack of oxygen.

Special protective equipment for fire fighters : Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate ignition sources. Evacuate area. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Wear self-contained breathing apparatus when entering area unless atmosphere is proven to be safe. Ensure adequate ventilation. Stop leak if safe to do so.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Try to stop release. Prevent waste from contaminating the surrounding environment. Prevent soil and water pollution. Dispose of contents/container in accordance with container supplier/owner instructions.

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only non-sparking tools. Use only explosion-proof equipment.

Wear leather safety gloves and safety shoes when handling cylinders. Protect containers from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g, wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

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7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store only where temperature will not exceed 125°F (52°C). Post “No Smoking/No Open Flames” signs in storage and use areas. There must be no sources of ignition. Separate packages and protect against potential fire and/or explosion damage following appropriate codes and requirements (e.g, NFPA 30, NFPA 55, NFPA 70, and/or NFPA 221 in the U.S.) or according to requirements determined by the Authority Having Jurisdiction (AHJ). Always secure containers upright to keep them from falling or being knocked over. Install valve protection cap, if provided, firmly in place by hand when the container is not in use. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods. For other precautions in using this product, see section 16.

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Propylene (115-07-1)		
ACGIH	ACGIH OEL TWA [ppm]	500 ppm
USA OSHA	Not established	

8.2. Exposure controls

Appropriate engineering controls : During welding, ensure that there is adequate ventilation to keep worker exposure below applicable limits for fumes, gases, and other by-products of welding. Do not breathe fumes or gases. Short-term overexposure to fumes may cause dizziness, nausea, and dryness or irritation of the nose, throat, and eyes, or may cause other similar discomfort. Use an explosion-proof local exhaust system. Local exhaust and general ventilation must be adequate to meet exposure standards. MECHANICAL (GENERAL): **Inadequate - Use only in a closed system.** Use explosion proof equipment and lighting.

Hand protection : Wear working gloves when handling gas containers. Wear work gloves when handling containers; welding gloves for welding. Gloves must be free of oil and grease. Select hand protection in accordance with OSHA 29 CFR 1910.138.

Eye protection : Wear safety glasses when handling cylinders; vapor-proof goggles and a face shield during cylinder changeout or whenever contact with product is possible. Select eye protection in accordance with OSHA 29 CFR 1910.133.

Skin and body protection : As needed for welding, wear hand, head, and body protection to help prevent injury from radiation and sparks. (See ANSI Z49.1.) At a minimum, this includes welder’s gloves and protective goggles, and may include arm protectors, aprons, hats, and shoulder protection as well as substantial clothing.

Respiratory protection : When workplace conditions warrant respirator use, follow a respiratory protection program that meets or exceeds the requirements of the appropriate Health and Safety Regulations. Use an air-supplied or air-purifying cartridge if the action level is exceeded. Ensure that the respirator has the appropriate protection factor for the exposure level. If cartridge type respirators are used, the cartridge must be appropriate for the chemical exposure. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA).

Thermal hazard protection : Wear cold insulating gloves when transfilling or breaking transfer connections.

Other information : Wear safety shoes while handling containers. Consider the use of flame resistant anti-static safety clothing. Wear leather safety gloves and safety shoes when handling cylinders.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Gas

Appearance : Colourless gas.

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Molecular mass	:	42 g/mol
Colour	:	Colourless.
Odour	:	Stenchant often added. Sweetish.
Odour threshold	:	Odour threshold is subjective and inadequate to warn of overexposure.
pH	:	Not applicable.
Relative evaporation rate (butylacetate=1)	:	No data available
Relative evaporation rate (ether=1)	:	Not applicable.
Melting point	:	No data available
Freezing point	:	-185.25 °C (-301.45°F)
Boiling point	:	-47.7 °C (-53.9°F)
Flash point	:	-107.8 °C (-162°F)
Critical temperature	:	91.8 °C (197.24°F)
Auto-ignition temperature	:	455 °C (851°F)
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	2 – 11.1
Vapour pressure	:	10.2 bar (132.81 psig) @70°F (21.1 °C), 1 ATM
Relative vapour density at 20 °C	:	No data available
Relative density	:	0.6
Density	:	0.5139 g/cm³ (at 20 °C)
Relative gas density	:	1.5
Solubility	:	Water: 384 mg/l
Partition coefficient n-octanol/water (Log Pow)	:	1.77
Partition coefficient n-octanol/water (Log Kow)	:	Not applicable.
Viscosity, kinematic	:	Not applicable.
Viscosity, dynamic	:	Not applicable.
Explosive properties	:	Not applicable.
Oxidizing properties	:	None.
Explosive limits	:	No data available

9.2. Other information

Gas group	:	Press. Gas (Liq.)
Additional information	:	Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Can form explosive mixture with air. May react violently with oxidants.

10.4. Conditions to avoid

Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

10.5. Incompatible materials

Oxidizer. Acids. Halogens.

10.6. Hazardous decomposition products

Thermal decomposition or burning may produce carbon monoxide, carbon dioxide, and hydrogen. The welding and cutting process may form reaction products such as carbon monoxide and carbon dioxide. Other decomposition products of normal operation originate from the volatilization, reaction, or oxidation of the material being worked.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Propylene (\f)115-07-1	
LC50 Inhalation - Rat [ppm]	> 65000 ppm/4h

Skin corrosion/irritation : Not classified
pH: Not applicable.

Serious eye damage/irritation : Not classified
pH: Not applicable.

Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Propylene (115-07-1)	
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : No ecological damage caused by this product.

12.2. Persistence and degradability

Propylene (115-07-1)	
Persistence and degradability	The substance is readily biodegradable. Unlikely to persist.

12.3. Bioaccumulative potential

Propylene (115-07-1)	
Partition coefficient n-octanol/water (Log Pow)	1.77
Partition coefficient n-octanol/water (Log Kow)	Not applicable.
Bioaccumulative potential	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). See section 9.

12.4. Mobility in soil

Propylene (115-07-1)	
Mobility in soil	No data available.
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.

12.5. Other adverse effects

Effect on the ozone layer : None.
Effect on global warming : No known effects from this product.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose of contents/container in accordance with local/regional/national/international regulations. Contact supplier for any special requirements.

SECTION 14: Transport information

In accordance with DOT

Transport document description (DOT) : UN1077 Propylene, 2.1

UN-No.(DOT) : UN1077

Proper Shipping Name (DOT) : Propylene

Class (DOT) : 2.1 - Class 2.1 - Flammable gas 49 CFR 173.115

Hazard labels (DOT) : 2.1 - Flammable gas

DOT Special Provisions (49 CFR 172.102) : 19 - For domestic transportation only, the identification number UN1075 may be used in place of the identification number specified in column (4) of the 172.101 table. The identification number used must be consistent on package markings, shipping papers and emergency response information.
T50 - When portable tank instruction T50 is referenced in Column (7) of the 172.101 Table, the applicable liquefied compressed gases are authorized to be transported in portable tanks in accordance with the requirements of 173.313 of this subchapter.

Additional information

Emergency Response Guide (ERG) Number : 115 (UN1075)

Other information : No supplementary information available.

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: - Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure valve is closed and not leaking. - Ensure valve outlet cap nut or plug (where provided) is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.

Transport by sea

UN-No. (IMDG) : 1077

Proper Shipping Name (IMDG) : PROPYLENE

Class (IMDG) : 2 - Gases

Division (IMDG) : 2.1 - Flammable gases

MFAG-No : 115

Air transport

UN-No. (IATA) : 1077

Proper Shipping Name (IATA) : Propylene

Class (IATA) : 2 - Gases

Civil Aeronautics Law : Gases under pressure/Gases flammable under pressure(Hazardous materials notice Appended Table 1 Article 194 of the Enforcement Regulations)

SECTION 15: Regulatory information

15.1. US Federal regulations

Propylene (115-07-1)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Subject to reporting requirements of United States SARA Section 313	
SARA Section 313 - Emission Reporting	1 %

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Propylene (115-07-1)
All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.
Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Propylene	CAS-No. 115-07-1	100%

15.2. International regulations

CANADA

Propylene (115-07-1)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Propylene (115-07-1)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

15.2.2. National regulations

Propylene (115-07-1)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing New Chemical Substances) inventory Listed on the Japanese ISHL (Industrial Safety and Health Law) Listed on KECL/KECI (Korean Existing Chemicals Inventory) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

Propylene(115-07-1)	
U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No
State or local regulations	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

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SECTION 16: Other information

Other information : When using this product in welding and cutting, read and understand the manufacturer's instructions and the precautionary label on the product. Ask your welding products supplier for a copy of Linde's free safety booklet, P-2035, Precautions and Safe Practices for Gas Welding, Cutting, and Heating, and for other manufacturers' safety publications. For a detailed treatment, get ANSI Z49.1, Safety in Welding, Cutting, and Allied Processes, published by the American Welding Society (AWS), www.aws.org. Order AWS documents from Global Engineering Documents, global.ihs.com. Arcs and sparks can ignite combustible materials. Prevent fires. Refer to NFPA 51B, Standard for Fire Prevention During Welding, Cutting, and Other Hotwork. Do not strike an arc on the container. The defect produced by an arc burn may lead to container rupture.

Fumes and gases produced during welding and cutting processes can be dangerous to your health and may cause serious lung disease. KEEP YOUR HEAD OUT OF FUMES. DO NOT BREATHE FUMES AND GASES. Use enough ventilation, local exhaust, or both to keep fumes and gases from your breathing zone and the general area. Short-term overexposure to fumes may cause dizziness, nausea, and dryness or irritation of the nose, throat, and eyes; or may cause other similar discomfort. Contaminants in the air may add to the hazard of fumes and gases.

When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product.

Linde asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

The opinions expressed herein are those of qualified experts within Linde Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Linde Inc, it is the user's obligation to determine the conditions of safe use of the product.

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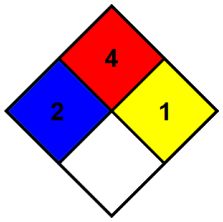
NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard : 4 - Materials that rapidly or completely vaporize at atmospheric pressure and normal ambient temperature or that are readily dispersed in air and burn readily.

NFPA instability : 1 - Materials that in themselves are normally stable but can become unstable at elevated temperatures and pressures.



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