



## SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

### Coreshield 11

Replaces SDS: 2014-05-01

Issued: 2017-03-28

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Trade name** Coreshield 11

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use** Arc Welding

### 1.3. Details of the supplier of the safety data sheet

**Supplier** ESAB Welding & Cutting Products

Street address 801 Wilson Ave.  
Hanover, PA 17331

Telephone 1-717-637-8911

Fax 1-717-630-3458

Email us.technical.fillermetals@esab.com

Web site www.esabna.com

### 1.4. Emergency telephone number

**Emergency phone number** 1-800-424-9300 (Chemtrec)

**Available outside office hours** Yes

### Other

Classification(s):

AWS A5.20; E71T-11

AWS A5.36; E71T11-Z-CS3

## 2. Hazards identification

### 2.1. Classification of the substance or mixture

**Description** This product is not classified as hazardous according to applicable GHS hazard classification criteria as required and defined in OSHA Hazard Communication Standard (29CFR Part 1910.1200).

### 2.2. Label elements

**More information** This product does not require labeling.

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### 2.3. Other hazards

This product contains barium fluoride, which is classified as harmful by inhalation and ingestion. This product contains quartz, but normally not in an inhalable fraction. Quartz can cause silicosis and may cause cancer.

Skin contact is normally no hazard but should be avoided to prevent possible allergic reactions.

Persons with a pacemaker should not go near welding or cutting operations until they have consulted their doctor and obtained information from the manufacturer of the device.

When this product is used in a welding process, the most important hazards are welding fumes, heat, radiation and electric shock.

Fumes: Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes. Chronic overexposure to welding fumes may affect pulmonary function. Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait.

Heat: Spatter and melting metal can cause burn injuries and start fires.

Radiation: Arc rays can severely damage eyes or skin.

Electricity: Electric shock can kill.

### Other

Emergency Overview: Metal wires in varying colors. This product is normally not considered hazardous as shipped. Gloves should be worn when handling to prevent cuts and abrasions.

## 3. Composition/information on ingredients

### 3.2. Mixtures

Chemical name	CAS No. EC No. REACH No.	Concentration	Classification	R-phrase H-phrase
Iron	7439-89-6 231-096-4 01-2119462838 - 24	>60%	- -	- -
Aluminum	7429-90-5 231-072-3 -	1 - 5%	- -	- -
Barium fluoride	7787-32-8 232-108-0 -	1 - 5%	- Acute Tox. 4 - oral	- H302, H332
Calcium oxide	1305-78-8 215-138-9 -	0,1 - 1%	- -	- -
Iron oxide	1309-37-1 215-168-2 -	<1%	- -	- -
Lithium fluoride	7789-24-4 232-152-0 -	0,1 - 1%	- -	- -

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

Magnesium	7439-95-4 231-104-6 -	0,1 - 1%	- -	- -
Manganese	7439-96-5 231-105-1 01-2119449803 - 34	0,1 - 1%	- -	- -
Quartz	14808-60-7 238-878-4 -	0,1 - 1%	- STOT RE 1	- H372
Silicon	7440-21-3 231-130-8 -	0,1 - 1%	- -	- -
Barium oxide	1304-28-5 215-127-9 -	<0,5%	- -	- -

**Product based on** This product is a preparation of flux-cored wire.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Electric shock: Disconnect and turn off the power. Use a nonconductive material to pull victim away from contact with live parts or wires. If not breathing, begin artificial respiration, preferably mouth-to-mouth. If no detectable pulse, begin Cardio Pulmonary Resuscitation (CPR). Call a physician immediately.

**Inhalation** If breathing has stopped, perform artificial respiration and obtain medical assistance immediately! If breathing is difficult, provide fresh air and call physician.

**Skin contact** For skin burns from arc radiation, promptly flush with cold water. Get medical attention for burns or irritations that persist. To remove dust or particles wash with mild soap and water.

**Eye contact** For radiation burns due to arc flash, see physician. To remove dusts or fumes flush with water for at least fifteen minutes. If irritation persists, obtain medical assistance.

### 4.2. Most important symptoms and effects, both acute and delayed

Not applicable

### 4.3. Indication of any immediate medical attention and special treatment needed

Not applicable

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### Suitable extinguishing media

No specific recommendations for welding consumables. Welding arcs and sparks can ignite combustible and flammable materials. Use the extinguishing media recommended for the burning materials and fire situation.

### 5.2. Special hazards arising from the substance or mixture

Not applicable

### 5.3. Advice for firefighters

### Special protective equipment for fire-fighters

Wear self-contained breathing apparatus as fumes or vapors may be harmful.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Refer to Section 8.

### 6.2. Environmental precautions

Refer to Section 13.

### 6.3. Methods and material for containment and cleaning up

Solid objects may be picked up and placed into a container. Liquids or pastes should be scooped up and placed into a container. Wear proper protective equipment while handling these materials. Do not discard as refuse.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

### Preventive handling precautions

Handle with care to avoid stings and cuts. Wear gloves when handling welding consumables. Avoid exposure to dust. Do not ingest. Some individuals can develop an allergic reaction to certain materials. Retain all warning and identity labels.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep separate from chemical substances like acids and strong bases, which could cause chemical reactions.

### 7.3. Specific end use(s)

Arc Welding

## SECTION 8: Exposure controls/personal protection

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### 8.1. Control parameters

#### Exposure limits

Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits. The following limits can be used as guidance. Unless noted, all values are for 8 hour time weighted averages (TWA). For information about welding fume analysis refer to Section 10.

ACGIH TLV, mg/m<sup>3</sup>

Aluminum (metal and insoluble compounds) 1 Respirable fraction

Barium fluoride (as Ba) 0.5

Barium oxide (as Ba) 0.5

Calcium oxide 2

Iron and Iron oxide 5 Respirable fraction

Lithium fluoride, as F 2.5

Manganese, fume, as Mn 0.02 Respirable fraction 0.1 Inhalable fraction

Manganese and inorganic compounds, as Mn 0.02 Respirable fraction 0.1 Inhalable fraction

Silicon Withdrawn

Silicon dioxide (quartz) 0.025 Respirable fraction

USA, OSHA PEL, mg/m<sup>3</sup>

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11

Replaces SDS: 2014-05-01

Issued: 2017-03-28

### National occupational exposure limits

Ingredient	CAS no.	EC No.	Exposure limit mg/m <sup>3</sup> -ppm		Short-term exposure limit mg/m <sup>3</sup> -ppm		Ceiling exposure limit mg/m <sup>3</sup> -ppm		Remark	Source	Year
Aluminum, metal and insoluble compounds	7429-90-5	-	5	-	-	-	-	-	Respirable fraction	-	2016
Aluminum, metal and insoluble compounds	7429-90-5	-	15	-	-	-	-	-	Total dust	-	2016
Barium fluoride	7787-32-8	-	0,5	-	-	-	-	-	as Ba	-	2016
Barium oxide	1304-28-5	-	0,5	-	-	-	-	-	as Ba	-	2016
Calcium oxide	1305-78-8	-	5	-	-	-	-	-	-	-	2016
Iron and iron oxides	7439-89-6	-	10	-	-	-	-	-	Fume, as iron oxide	-	2016
Lithium fluoride	7789-24-4	-	2,5	-	-	-	-	-	as F	-	2016
Magnesium	7439-95-4	-	-	-	-	-	-	-	No PEL	-	2016
Manganese, and inorganic compounds	7439-96-5	-	-	-	-	-	5	-	as Mn	-	2016
Manganese, fume, as Mn	7439-96-5	-	-	-	-	-	5	-	-	-	2016
Quartz	14808-60-7	-	-	-	-	-	-	-	(10 mg/m <sup>3</sup> )/(%SiO <sub>2</sub> +2)	-	2016
Silicon	7440-21-3	-	5	-	-	-	-	-	Respirable fraction	-	2016
Silicon	7440-21-3	-	15	-	-	-	-	-	Total dust	-	2016

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### 8.2. Exposure controls

Not applicable

### Other

Avoid exposure to welding fumes, radiation, spatter, electric shock, heated materials and dust. Train welders to avoid contact with live electrical parts and insulate conductive parts.

#### Ventilation

Use special care when welding painted or coated steels since hazardous substances from the coating may be emitted. Use respirator or air supplied respirator when welding or brazing in a confined space, or where local exhaust or ventilation is not sufficient to keep exposure values within safe limits. Ensure sufficient ventilation, local exhaust, or both, to keep welding fumes and gases from breathing zone and general area.

#### Personal protective equipment

Wear hand, head, eyes, ear and body protection like welders gloves, helmet or face shield with filter lens, safety boots, apron, arm and shoulder protection. Keep protective clothing clean and dry. Check condition of protective clothing and equipment on a regular basis.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Steel wire
<b>Appearance, colour</b>	Varying color
<b>Appearance, physical state</b>	Solid
<b>Auto-ignition temperature</b>	Not applicable
<b>Decomposition temperature</b>	No data available
<b>Evaporation rate</b>	Not applicable
<b>Explosive properties</b>	Not applicable
<b>Flammability (solid, gas)</b>	Not applicable
<b>Flash point</b>	Not applicable
<b>Initial boiling point and boiling range</b>	No data available
<b>Melting point</b>	>1000°C / >1800°F
<b>Melting point / freezing point</b>	Not applicable
<b>Odour</b>	Not applicable
<b>Odour treshold</b>	Not applicable
<b>Oxidising properties</b>	Not applicable

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

<b>Partition coefficient: n-octanol / water</b>	Not applicable
<b>pH</b>	Not applicable
<b>pH value</b>	Not applicable
<b>Relative density</b>	No data available
<b>Solubility</b>	No data available
<b>Upper / lower flammability or explosive limits</b>	No data available
<b>Vapour density</b>	Not applicable
<b>Vapour pressure</b>	Not applicable
<b>Viscosity</b>	Not applicable
<b>Volatility</b>	Not applicable

### 9.2. Other information

Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity** Contact with chemical substances like acids or strong bases could cause generation of gas.

### 10.2. Chemical stability

**Chemical stability** This product is stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Possibility of hazardous reactions** Not applicable

### 10.4. Conditions to avoid

**Conditions to avoid** This product is only intended for normal welding purposes.

### 10.5. Incompatible materials

**Incompatible materials** Not applicable

### 10.6. Hazardous decomposition products



# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### Hazardous decomposition products

When this product is used in a welding process, hazardous decomposition products would include those from the volatilization, reaction or oxidation of the materials listed in Section 3 and those from the base metal and coating.

The amount of fumes generated from this product varies with welding parameters and dimensions, but is generally no more than 15 to 45 g/kg consumable. Fumes from this product may contain compounds of the following chemical elements: Fe, O, Mn, F, Si, Ca, Li, Al, Mg, and Ba. The rest is not analyzed, according to available standards.

### Other

Refer to applicable national exposure limits for fume compounds, including those exposure limits for fume compounds found in Section 8.

Manganese has a low exposure limit, in some countries, that may be easily exceeded.

Reasonably expected gaseous products would include carbon oxides, nitrogen oxides and ozone. Air contaminants around the welding area can be affected by the welding process and influence the composition and quantity of fumes and gases produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### Information on toxicological effects

Inhalation of welding fumes and gases can be dangerous to your health. Classification of welding fumes is difficult because of varying base materials, coatings, air contamination and processes. The International Agency for Research on Cancer has classified welding fumes as possibly carcinogenic to humans (Group 2B).

#### acute toxicity

Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes.

#### skin corrosion/irritation

Not applicable

#### serious eye damage/irritation

Not applicable

#### Irritation

Not applicable

#### Corrosive effects

Not applicable

#### Respiratory/skin sensitization

Not applicable

#### germ cell mutagenicity

Not applicable

#### Genotoxicity

Not applicable

#### Mutagenicity

Not applicable

#### carcinogenicity

Not applicable

#### Repeated dose toxicity

Not applicable

#### reproductive toxicity

Not applicable

#### STOT-single exposure

Not applicable

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

**STOT-repeated exposure** Not applicable

**Harmful if inhaled** Not applicable

### Other

**Long term effect** Chronic toxicity: Overexposure to welding fumes may affect pulmonary function. Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait. Inhalable quartz is a respiratory carcinogen; however, the process of welding converts crystalline quartz to the amorphous form which is not considered to be a carcinogen.

## SECTION 12: Ecological information

### 12.1. Toxicity

Not applicable

### 12.2. Persistence and degradability

Not applicable

### 12.3. Bioaccumulative potential

Not applicable

### 12.4. Mobility in soil

Not applicable

### 12.5. Results of PBT and vPvB assessment

Not applicable

### 12.6. Other adverse effects

Not applicable

### Other

Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### Disposal considerations

Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal and local regulations. Use recycling procedures if available. Welding slag from this product typically contain mainly the following components originating from the powder filling of the flux cored wire: Fe, O, Mn, F, Si, Ca, Li, Al, Mg, and Ba.

USA RCRA: Unused product or product residue containing barium is considered hazardous waste if discarded, RCRA ID characteristic Toxic Hazardous Waste D005.

Residues from welding consumables and processes could degrade and accumulate in soils and groundwater.

## SECTION 14: Transport information

### 14.1. UN number

Not applicable

### 14.2. UN proper shipping name

Not applicable

### 14.3. Transport hazard class(es)

Not applicable

### 14.4. Packing group

Not applicable

### 14.5. Environmental hazards

Not applicable

### 14.6. Special precautions for user

Not applicable

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### Other regulations, limitations and legal regulations

Canada: WHMIS classification: Class D; Division 2, Subdivision A

Canadian Environmental Protection Act (CEPA): All constituents of this product are on the Domestic Substance List (DSL).

USA: This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.)

United States EPA Toxic Substance Control Act: All constituents of this product are on the TSCA inventory list or are excluded from listing.

CERCLA/SARA Title III Reportable Quantities (RQs) and/or Threshold Planning Quantities (TPQs): Product is a solid solution in the form of a solid article. Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to your Local Emergency Planning Committee.

Section 311 Hazard Class - As shipped: Immediate In Use: Immediate delayed

EPCRA/SARA Title III Toxic Chemicals: The following metallic components are listed as SARA 313 "Toxic Chemicals" and potential subject to annual SARA 313 reporting. See Section 3 for weight percent.

Barium: 1.0% de minimis concentration

Manganese: 1.0% de minimis concentration

### 15.2. Chemical safety assessment

**Chemical safety assessment** No

#### Other

Read and understand the manufacturer's instructions, your employer's safety practices and the health and safety instructions on the label. Observe any federal and local regulations. Take precautions when welding and protect yourself and others.

WARNING: Welding fumes and gases are hazardous to your health and may damage lungs and other organs. Use adequate ventilation.

ELECTRIC SHOCK can kill.

ARC RAYS and SPARKS can injure eyes and burn skin.

Wear correct hand, head, eye and body protection.

## SECTION 16: Other information

**Changes to previous revision** This Safety Data Sheet has been revised due to modifications to Sections 1-16.

# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## Coreshield 11



Replaces SDS: 2014-05-01

Issued: 2017-03-28

### References to key literature and data sources

Refer to ESAB "Welding & Cutting - Risks and Measures", F52-529 "Precautions and Safe Practices for Electric Welding and Cutting" and F2035 "Precautions and Safe Practices for Gas Welding, Cutting and Heating" available from ESAB, and to:

USA: Contact ESAB at [www.esabna.com](http://www.esabna.com) or 1-800 ESAB-123 if you have any questions about this SDS.

USA: American National Standard Z49.1 "Safety in Welding and Cutting", ANSI/AWS F1.5 "Methods for Sampling and Analyzing Gases from Welding and Allied Processes", ANSI/AWS F1.1 "Method for Sampling Airborne Particles Generated by Welding and Allied Processes", AWSF3.2M/F3.2 "Ventilation Guide for Weld Fume", American Welding Society, 550 North Le Jeune Road, Miami Florida 33135. Safety and Health Fact Sheets available from AWS at [www.aws.org](http://www.aws.org).

USA: OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954

USA: American Conference of Governmental Hygienists (ACGIH), Threshold Limit Values and Biological Exposure Indices, 6500 Glenway Ave., Cincinnati, Ohio 45211, USA.

USA: NFPA 51B "Standard for Fire Prevention During Welding, Cutting, and Other Hot Work" published by the National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169.

UK: WMA Publication 236 and 237, "Hazards from Welding Fume", "The arc welder at work, some general aspects of health and safety".

Germany: Unfallverhütungsvorschrift BGV D1, "Schweißen, Schneiden und verwandte Verfahren".

Canada: CSA Standard CAN/CSA-W117.2-01 "Safety in Welding, Cutting, and Allied Processes". This product has been classified according to the hazard criteria of the CPR and the SDS contains all the information required by the CPR.

### Phrase meaning

H302 - Harmful if swallowed.

H332 - Harmful if inhaled.

H372 - Causes damage to the lungs through prolonged or repeated exposure by inhalation.

Other

# SAFETY DATA SHEET

*This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1*

## Coreshield 11



**Replaces SDS:** 2014-05-01

**Issued:** 2017-03-28

### Additional information

ESAB requests the users of this product to study this Safety Data Sheet (SDS) and become aware of product hazards and safety information. To promote safe use of this product a user should:

- notify its employees, agents and contractors of the information on this SDS and any product hazards/safety information.
- furnish this same information to each of its customers for this product.
- request such customers to notify employees and customers for the same product hazards and safety information.

The information herein is given in good faith and based on technical data that ESAB believes to be reliable. Since the conditions of use is outside our control, we assume no liability in connection with any use of this information and no warranty, expressed or implied is given.  
Contact ESAB for more information.