



## SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

### All-State 8-60

Issued: 2017-07-19

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Trade name** All-State 8-60

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use** Arc Welding

### 1.3. Details of the supplier of the safety data sheet

**SDS created by** TDST

**Supplier** ESAB DENTON

**Street address** 2800 Airport Road  
Denton, TX 76207

**Telephone** 1-800-372-2123

**Email** sds.esab@esab.se

**Web site** www.esab.com

### 1.4. Emergency telephone number

**Emergency phone number** 1-800-372-2123

**Available outside office hours** No

*Other*

Classification(s): NA

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The product is not classified

### 2.2. Label elements

The product do not require labeling

### 2.3. Other hazards

This product contains nickel, which is classified as toxic by prolonged inhalation, a skin sensitizer and a suspect carcinogen. In the form that nickel is present in this product it does not contribute to a hazard classification of the product. This product contains quartz, but normally not in an inhalable fraction. Quartz can cause silicosis and may cause cancer.

Avoid eye contact or inhalation of dust from the product. Skin contact is normally no hazard but should be avoided to prevent possible allergic reactions.

Persons with a pacemaker should not go near welding or cutting operations until they have consulted their doctor and obtained information from the manufacturer of the device.

When this product is used in a welding process, the most important hazards are welding fumes, heat, radiation and electric shock.



# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## All-State 8-60

Issued: 2017-07-19

Heat: Spatter and melting metal can cause burn injuries and start fires.

Radiation: Arc rays can severely damage eyes or skin.

Electricity: ELECTRIC SHOCK can kill.

Fumes: Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes. Chronic overexposure to welding fumes may affect pulmonary function. Prolonged inhalation of nickel compounds above safe exposure limits can cause cancer. Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait

### Other

Emergency Overview: Coated metal rods in varying colours. This product is normally not considered hazardous as shipped. Gloves should be worn when handling to prevent contaminating hands with product dust.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

Chemical name	CAS No. EC No. REACH No.	Concentration	Classification	R-phrase H-phrase
Nickel	7440-02-0 231-111-4 -	>40%	- Carc. 2, Aquatic Chronic 3, Skin Sens. 1, STOT RE 1	- H317, H351, H372, H412
Iron	7439-89-6 231-096-4 01-2119462838 - 24	35 - 45%	- -	- -
Strontium carbonate	1633-05-2 216-643-7 -	6 - 12%	- -	- -
aluminium powder (pyrophoric)	7429-90-5 231-072-3 -	1 - 3%	F Pyr. Sol. 1, Water react. 2	R15, R17 H250, H261
Fluorides	7789-75-5 232-188-7 -	1 - 3%	- -	- -
Graphite	7782-42-5 - -	1 - 3%	- -	- -
Silicate Binder (Sodium silicate)	1344-09-8 215-687-4 -	1 - 3%	- -	- -
Manganese	7439-96-5 231-105-1 01-2119449803 - 34	0,3 - 1%	- -	- -
Barium carbonate	513-77-9 208-167-3 -	<0,5%	- Acute Tox. 4 - oral	- H302
LIMESTONE	1317-65-3 215-279-6	<0,5%	- -	- -



# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## All-State 8-60

Issued: 2017-07-19

	-			
Quartz	14808-60-7 238-878-4 -	<0,5%	- STOT RE 1	- H372
Silicon	7440-21-3 231-130-8 -	<0,5%	- -	- -

**Product based on** This product is a preparation of core wire with extruded coating.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation** If breathing has stopped, perform artificial respiration and obtain medical assistance immediately! If breathing is difficult, provide fresh air and call physician.

**Skin contact** For skin burns from arc radiation, promptly flush with cold water. Get medical attention for burns or irritations that persist. To remove dust or particles wash with mild soap and water.

**Eye contact** For radiation burns due to arc flash, see physician. To remove dusts or fumes flush with water for at least fifteen minutes. If irritation persists, obtain medical assistance.

#### 4.2. Most important symptoms and effects, both acute and delayed

Not applicable

#### 4.3. Indication of any immediate medical attention and special treatment needed

Not applicable

#### Other

Electric shock: Disconnect and turn off the power. Use a nonconductive material to pull victim away from contact with live parts or wires. If not breathing, begin artificial respiration, preferably mouth-to-mouth. If no detectable pulse, begin CPR Call a physician immediately.  
General: Move to fresh air and call for medical aid.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Not applicable

#### 5.2. Special hazards arising from the substance or mixture

Not applicable

#### 5.3. Advice for firefighters

**Special protective equipment for fire-fighters** Wear self-contained breathing apparatus as fumes or vapors may be harmful.

#### Other

No specific recommendations for welding consumables. Welding arcs and sparks can ignite combustible and flammable materials. Use



# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## All-State 8-60

Issued: 2017-07-19

the extinguishing media recommended for the burning materials and fire situation.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Refer to Section 8.

#### 6.2. Environmental precautions

Refer to Section 13.

#### 6.3. Methods and material for containment and cleaning up

Not applicable

#### 6.4. Reference to other sections

Not applicable

#### Other

Solid objects may be picked up and placed into a container. Liquids or pastes should be scooped up and placed into a container. Wear proper protective equipment while handling these materials. Do not discard as refuse.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

##### Preventive handling precautions

Handle with care to avoid stings and cuts. Wear gloves when handling welding consumables. Avoid exposure to dust. Do not ingest. Some individuals can develop an allergic reaction to certain materials. Retain all warning and identity labels.

#### 7.2. Conditions for safe storage, including any incompatibilities

Keep separate from chemical substances like acids and strong bases, which could cause chemical reactions. Store in cool/well-ventilated place.

#### 7.3. Specific end use(s)

Not applicable

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### Exposure limits

Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits. The following limits can be used as guidance. Unless noted, all values are for 8 hour time weighted averages (TWA). For information about welding fume analysis refer to Section 10.

##### National occupational exposure limits

Ingredient	CAS no.	EC No.	Exposure limit mg/m3-ppm	Short-term exposure limit mg/m3-ppm	Ceiling exposure limit mg/m3-ppm	Remark	Source	Year



## SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

### All-State 8-60

Issued: 2017-07-19

Fluorides	7789-75-5	232-188-7	2,5	-	-	-	-	-	-	as F	OSHA	2016
Limestone	1317-65-3	215-279-6	15	-	-	-	-	-	-	Total dust	OSHA	2016
Limestone	1317-65-3	215-279-6	5	-	-	-	-	-	-	Respirable fraction	OSHA	2016
Iron	7439-89-6	231-096-4	-	-	-	-	-	-	-	No PEL	OSHA	2016
Manganese	7439-96-5	231-105-1	-	-	-	-	-	5	-	as Mn (metal and fume)	OSHA	2016
Silicate Binder (Sodium silicate)	1344-09-8	215-687-4	-	-	-	-	-	-	-	No PEL	OSHA	2016
Barium carbonate	513-77-9	208-167-3	-	-	-	-	-	-	-	No PEL	OSHA	2016
aluminium powder (pyrophoric)	7429-90-5	231-072-3	15	-	-	-	-	-	-	total dust	OSHA	2016
aluminium powder (pyrophoric)	7429-90-5	231-072-3	5	-	-	-	-	-	-	Respirable fraction	OSHA	2016
Graphite	7782-42-5	-	-	-	-	-	-	-	-	15 mppcf (based on impinger samples counted by light field techniques)	OSHA	2016
Nickel	7440-02-0	231-111-4	1	-	-	-	-	-	-	as Ni	OSHA	2016
Silicon	7440-21-3	231-130-8	15	-	-	-	-	-	-	total dust	OSHA	2016
Silicon	7440-21-3	231-130-8	5	-	-	-	-	-	-	Respirable fraction	OSHA	2016
Quartz	14808-60-7	238-878-4	-	-	-	-	-	-	-	30 mg/m3/% SiO2+2, total dust	OSHA	2016
Quartz	14808-60-7	238-878-4	-	-	-	-	-	-	-	10 mg/m3/% SiO2+2, respir. dust(Quartz, tripoli)	OSHA	2016
Strontium carbonate	1633-05-2	216-643-7	-	-	-	-	-	-	-	No PEL	OSHA	2016

#### 8.2. Exposure controls

##### Technical precaution measures

Ensure sufficient ventilation, local exhaust, or both. Keep working place and protective clothing clean and dry. Check condition of protective clothing and equipment on a regular basis. Train welders to avoid contact with live electrical parts and insulate conductive parts.

Other



## SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

### All-State 8-60

Issued: 2017-07-19

Avoid exposure to brazing and welding fumes, radiation, spatter, electric shock, heated materials and dust.

#### Personal protective equipment

Use respirator or air supplied respirator when brazing in a confined space, or where local exhaust or ventilation is not sufficient to keep exposure values within safe limits. Use special care when brazing painted or coated steels since hazardous substances from the coating may be emitted. Wear hand, head, eyes, ear and body protection like welders gloves, helmet or face shield with filter lens, safety boots, apron, arm and shoulder protection. Keep protective clothing clean and dry.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Solid, non-volatile with varying color.
<b>Appearance, colour</b>	Not applicable
<b>Appearance, physical state</b>	Not applicable
<b>Auto-ignition temperature</b>	Not applicable
<b>Decomposition temperature</b>	Not applicable
<b>Evaporation rate</b>	Not applicable
<b>Explosive properties</b>	Not applicable
<b>Flammability (solid, gas)</b>	Not applicable
<b>Flash point</b>	Not applicable
<b>Initial boiling point and boiling range</b>	Not applicable
<b>Melting point</b>	>1300°C/>2300°F
<b>Melting point / freezing point</b>	Not applicable
<b>Odour</b>	Not applicable
<b>Odour treshold</b>	Not applicable
<b>Oxidising properties</b>	Not applicable
<b>Partition coefficient: n-octanol / water</b>	Not applicable
<b>pH value</b>	Not applicable
<b>Relative density</b>	Not applicable
<b>Solubility</b>	Not applicable
<b>Upper / lower flammability or explosive limits</b>	Not applicable
<b>Vapour density</b>	Not applicable
<b>Vapour pressure</b>	Not applicable
<b>Viscosity</b>	Not applicable



# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## All-State 8-60

Issued: 2017-07-19

### 9.2. Other information

Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity** Contact with chemical substances like acids or strong bases could cause generation of gas.

### 10.2. Chemical stability

**Chemical stability** This product is stable under normal conditions.

### 10.3. Possibility of hazardous reactions

Not applicable

### 10.4. Conditions to avoid

Not applicable

### 10.5. Incompatible materials

Not applicable

### 10.6. Hazardous decomposition products

Not applicable

### Other

When this product is used in a welding process, hazardous decomposition products would include those from the volatilization, reaction or oxidation of the materials listed in Section 3 and those from the base metal and coating.

The amount of fumes generated from manual metal arc welding varies with welding parameters and dimensions but is generally no more than 5 to 20 g/kg consumable. Fumes from this product may contain compounds of the following chemical elements: Fe, O, Mn, Ni, F,Na, Si, K, Ca, Al, B, Sr ,Cu The rest is not analyzed, according to available standards.

Refer to applicable national exposure limits for fume compounds, including those exposure limits for fume compounds found in Section 8. A significant amount of the chromium in the fumes can be hexavalent chromium, which has a very low exposure limit in some countries. Manganese and nickel also have low exposure limits, in some countries, that may be easily exceeded.

Reasonably expected gaseous products would include carbon oxides, nitrogen oxides and ozone. Air contaminants around the welding area can be affected by the welding process and influence the composition and quantity of fumes and gases produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

**Information on toxicological effects** Inhalation of brazing and welding fumes and gases can be dangerous to your health. Classification of brazing and welding fumes is difficult because of varying base materials, coatings, air contamination and processes. The International Agency for Research on Cancer has classified welding fumes as possibly carcinogenic to humans (Group 2B).

**acute toxicity** Overexposure to soldering fumes may result in symptoms like metal fume fever, dizziness,



# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## All-State 8-60

Issued: 2017-07-19

	nausea, dryness or irritation of the nose, throat or eyes.
<b>skin corrosion/irritation</b>	Not applicable
<b>serious eye damage/irritation</b>	Not applicable
<b>Respiratory/skin sensitization</b>	Not applicable
<b>germ cell mutagenicity</b>	Not applicable
<b>Genotoxicity</b>	Not applicable
<b>carcinogenicity</b>	Not applicable
<b>reproductive toxicity</b>	Not applicable
<b>STOT-single exposure</b>	Not applicable
<b>STOT-repeated exposure</b>	Not applicable
<b>Aspiration hazard</b>	Not applicable

### Other

<b>Long term effect</b>	Overexposure to welding fumes may affect pulmonary function. Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait Inhalable quartz is a respiratory carcinogen however the process of welding converts crystalline quartz to the amorphous form which is not considered to be a carcinogen.
-------------------------	---

## SECTION 12: Ecological information

### 12.1. Toxicity

<b>Toxicity</b>	Welding consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.
-----------------	---

### 12.2. Persistence and degradability

Not applicable

### 12.3. Bioaccumulative potential

Not applicable

### 12.4. Mobility in soil

Not applicable

### 12.5. Results of PBT and vPvB assessment

Not applicable

### 12.6. Other adverse effects

Not applicable





## SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

### All-State 8-60

Issued: 2017-07-19

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

#### Disposal considerations

Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal and local regulations. Use recycling procedures if available. USA RCRA: This product is not considered hazardous waste if discarded. Residues from brazing and welding consumables and processes could degrade and accumulate in soils and groundwater. Welding slag from this product typically contains mainly the following components originating from the coating of the electrode. Fe, O, Mn, Ni, F, Na, Si, K, Ca, Al, B, Sr, Cu.

## SECTION 14: Transport information

### 14.1. UN number

Not applicable

### 14.2. UN proper shipping name

Not applicable

### 14.3. Transport hazard class(es)

Not applicable

### 14.4. Packing group

Not applicable

### 14.5. Environmental hazards

Not applicable

### 14.6. Special precautions for user

Not applicable

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Other regulations, limitations and legal regulations

Canada: WHMIS classification: Class D; Division 2, Subdivision A Canadian Environmental Protection Act (CEPA): All constituents of this product are on the Domestic Substance List (DSL).  
USA: Under the OSHA Hazard Communication Standard, this product is considered hazardous.  
USA: This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.)  
United States EPA Toxic Substance Control Act: All constituents of this product are on the TSCA inventory list or are excluded from listing.  
CERCLA/SARA Title III



# SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

## All-State 8-60

Issued: 2017-07-19

Reportable Quantities (RQs) and/or Threshold Planning Quantities (TPQs): .

Ingredient name / RQ (lb) / TPQ (lb)

Product is a solid solution in the form of a solid article.

- Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to your Local Emergency Planning Committee.

Section 311 Hazard Class

As shipped: Immediate

In Use: Immediate delayed

The following metallic components are listed as SARA 313 "Toxic Chemicals" and potential subject to annual SARA 313 reporting. See Section 3 for weight percent.

Ingredient name/ Disclosure threshold

Nickel/0.1% de minimis concentration

Manganese/1.0% de minimis concentration

### 15.2. Chemical safety assessment

**Chemical safety assessment** No

#### Other

Read and understand the manufacturer's instructions, your employer's safety practices and the health and safety instructions on the label. Observe any federal and local regulations. Take precautions when welding and protect yourself and others.

WARNING: Welding fumes and gases are hazardous to your health and may damage lungs and other organs. Use adequate ventilation.

ELECTRIC SHOCK can kill. ARC RAYS and SPARKS can injure eyes and burn skin.

Wear correct hand, head, eye and body protection.

## SECTION 16: Other information

### Changes to previous revision

This Safety Data Sheet has been revised due to modification(s) to section(s) 1-16

### References to key literature and data sources

Refer to ESAB "Welding and Cutting - Risks and Measures", F52-529 "Precautions and Safe Practices for Electric Welding and Cutting" and F2035 "Precautions and Safe Practices for Gas Welding, Cutting and Heating" available from ESAB, and to: [www.esab.com](http://www.esab.com)

### Phrase meaning

F - Highly flammable

Acute Tox. 4 - oral - Acute toxicity, oral, hazard category 4

Aquatic Chronic 3 - Hazardous to the aquatic environment — Chronic hazard category 3

Carc. 2 - Carcinogenicity, hazard category 2

Pyr. Sol. 1 - Pyrophoric solids, hazard category 1

Skin Sens. 1 - Skin sensitisation, hazard category 1

STOT RE 1 - Specific Target Organ Toxicity — Repeated exposure, hazard category 1

Water react. 2 - Substances and mixtures, which in contact with water, emit flammable gases, hazard category 2

R15 - Contact with water liberates extremely flammable gases.

R17 - Spontaneously flammable in air.

H250 - Catches fire spontaneously if exposed to air.

H261 - In contact with water releases flammable gases.

H302 - Harmful if swallowed.

H317 - May cause an allergic skin reaction.

H351 - Suspected of causing cancer.

H372 - Causes damage to organs through prolonged or repeated exposure.

H412 - Harmful to aquatic life with long lasting effects.

#### Other



## SAFETY DATA SHEET

This Safety Data Sheet complies with Regulation (EC) No 1907/2006, 1272/2008, ISO 11014-1 and ANSI Z400.1

### All-State 8-60

Issued: 2017-07-19

#### Additional information

USA: Contact ESAB at [www.esabna.com](http://www.esabna.com) or 1-800 ESAB-123 if you have any questions about this SDS. American National Standard Z49.1 "Safety in Welding and Cutting", ANSI/AWS F1.5 "Methods for Sampling and Analyzing Gases from Welding and Allied Processes", American National Standard Z49.1 "Safety in Welding and Cutting", ANSI/AWS F1.5 "Methods for Sampling and Analyzing Gases from Welding and Allied Processes", ANSI/AWS F1.1 "Method for Sampling Airborne Particles Generated by Welding and Allied Processes", AWSF3.2M/F3.2 "Ventilation Guide for Weld Fume", American Welding Society, 550 North Le Jeune Road, Miami Florida 33135. Safety and Health Fact Sheets available from AWS at [www.aws.org](http://www.aws.org).

OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954

American Conference of Governmental Hygienists (ACGIH), Threshold Limit Values and Biological Exposure Indices, 6500 Glenway Ave., Cincinnati, Ohio 45211, USA. American Conference of Governmental Hygienists (ACGIH), Threshold Limit Values and Biological Exposure Indices, 6500 Glenway Ave., Cincinnati, Ohio 45211, USA.

NFPA 51B "Standard for Fire Prevention During Welding, Cutting, and Other Hot Work" published by the National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169.

UK: WMA Publication 236 and 237, "Hazards from Welding Fume", "The arc welder at work, some general aspects of health and safety".

Germany: Accident prevention regulation BGV D1, "Welding, cutting and related procedures".

Canada: CSA Standard CAN/CSA-W117.2-01 "Safety in Welding, Cutting, and Allied Processes". This product has been classified according to the hazard criteria of the CPR and the SDS contains all the information required by the CPR.

ESAB requests the users of this product to study this Safety Data Sheet (SDS) and become aware of product hazards and safety information. To promote safe use of this product a user should:

notify its employees, agents and contractors of the information on this SDS and any product hazards/safety information.

furnish this same information to each of its customers for the product.

request such customers to notify employees and customers for the same product hazards and safety information.

The information herein is given in good faith and based on technical data that ESAB believes to be reliable. Since the conditions of use is outside our control, we assume no liability in connection with any use of this information and no warranty, expressed or implied is given.

Contact ESAB for more information.