

SAFETY DATA SHEET
All-State Dynagrip No. 430



Replaces SDS: 2016-05-25

Issued: 2016-09-27

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name All-State Dynagrip No. 430

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use Wire used for soldering copper and copper based alloys

1.3. Details of the supplier of the safety data sheet

Supplier ESAB Welding & Cutting Products

Street address 801 Wilson Ave.
Hanover, PA 17331

Telephone 1-717-637-8911

Fax 1-717-630-3458

Email us.technical.fillermetals@esab.com

Web site www.esabna.com

1.4. Emergency telephone number

Emergency phone number 1-800-424-9300 (Chemtrec)

Available outside office hours Yes

Other

AWS Classification: None

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Description This product is not classified as hazardous according to applicable GHS hazard classification criteria as required and defined in OSHA Hazard Communication Standard (29CFR Part 1910.1200).

2.2. Label elements

More information This product does not require labeling.

2.3. Other hazards

Persons with a pacemaker should not go near welding or cutting operations until they have consulted their doctor and obtained information from the manufacturer of the device.

When this product is used in a soldering process, the most important hazards are heat, radiation, electric shock and soldering fumes.

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Fumes: Overexposure to soldering fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes. Chronic overexposure to soldering fumes may affect pulmonary function. Prolonged inhalation of nickel and chromium compounds above safe exposure limits can cause cancer. Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait. Some individuals may develop a blue-grey skin pigmentation from exposure to silver (argyria).

Heat: Spatter and melting metal can cause burn injuries and start fires.

Radiation: Arc rays can severely damage eyes or skin.

Electricity: Electric shock can kill.

Flame Processing: When used with combustible gas equipment (e.g., oxy-acetylene torch), read the use and safety information for that equipment.

Other

Silver-white metal wire. This product is normally not considered hazardous as shipped. Gloves should be worn when handling to prevent cuts and abrasions.

SECTION 3:Composition/information on ingredients

3.2. Mixtures

Chemical name	CAS No. EC No.	Concentration	Classification	R-phrase H-phrase
Tin	7440-31-5 231-141-8	94 - 99%	- -	- -
Silver	7440-22-4 213-131-3	1 - 6%	- -	- -

Product based on This product is a solid metal wire.

SECTION 4:First aid measures

4.1. Description of first aid measures

Electric shock: Disconnect and turn off the power. Use a nonconductive material to pull victim away from contact with live parts or wires. If not breathing, begin artificial respiration, preferably mouth-to-mouth. If no detectable pulse, begin Cardio Pulmonary Resuscitation (CPR). Call a physician immediately.

Inhalation

If breathing has stopped, perform artificial respiration and obtain medical assistance immediately! If breathing is difficult, provide fresh air and call physician. Obtain medical assistance for irritation or any other symptom.

Skin contact

For skin burns from arc radiation, promptly flush with cold water. Get medical attention for burns or irritations that persist. To remove dust or particles wash with mild soap and water.

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Eye contact

For radiation burns due to arc flash, see physician. To remove dusts or fumes flush with water for at least fifteen minutes. If irritation persists, obtain medical assistance.

4.2. Most important symptoms and effects, both acute and delayed

Not applicable

4.3. Indication of any immediate medical attention and special treatment needed

Not applicable

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

No specific recommendations for soldering consumables. The soldering process can ignite combustible and flammable materials. Use the extinguishing media recommended for the burning materials and fire situation.

5.2. Special hazards arising from the substance or mixture

Not applicable

5.3. Advice for firefighters

Special protective equipment for fire-fighters

Wear self-contained breathing apparatus as fumes or vapors may be harmful.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Refer to Section 8.

6.2. Environmental precautions

Refer to Section 13.

6.3. Methods and material for containment and cleaning up

Solid objects may be picked up and placed into a container. Liquids or pastes should be scooped up and placed into a container. Wear proper protective equipment while handling these materials. Do not discard as refuse.

6.4. Reference to other sections

Refer to Section 8 and Section 13.

SECTION 7: Handling and storage

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7.1. Precautions for safe handling

Preventive handling precautions

Handle with care to avoid stings and cuts. Wear gloves when handling soldering consumables. Avoid exposure to dust. Do not ingest. Do not breathe vapors produced by use of this product. Some individuals can develop an allergic reaction to certain materials. Retain all warning and identity labels.

7.2. Conditions for safe storage, including any incompatibilities

Keep separate from chemical substances like acids and strong bases, which could cause chemical reactions.

7.3. Specific end use(s)

Soldering

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits

Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits. The following limits can be used as guidance. Unless noted, all values are for 8 hour time weighted averages (TWA). For information about welding fume analysis, refer to Section 10.

ACGIH TLV, mg/m3

Silver (metal) : 0.1 (dust and fume)

Tin (metal): 2

USA, OSHA PEL, mg/m3

National occupational exposure limits

Ingredient	CAS no.	EC No.	Exposure limit mg/m3-ppm		Short-term exposure limit mg/m3-ppm		Remark	Source	Year
Tin	7440-31-5	-	2	-	-	-	Metal	-	2016
Silver	7440-22-4	-	0,01	-	-	-	Metal	-	2016

8.2. Exposure controls

Not applicable

Other

Avoid exposure to soldering fumes, radiation, spatter, electric shock, heated materials and dust. Train welders to avoid contact with live electrical parts and insulate conductive parts.

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Ventilation

Use respirator or air supplied respirator when soldering in a confined space, or where local ventilation is not sufficient to keep exposure values within safe limits. Use special care when soldering painted or coated steels since hazardous substances from the coating may be emitted. Ensure sufficient ventilation, local exhaust, or both, to keep soldering fumes and gases from the breathing zone and general area.

Personal protective equipment

Wear hand, head, eyes, ear and body protection like welders gloves, helmet or face shield with filter lens, safety boots, apron, arm and shoulder protection. Keep protective clothing clean and dry.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Wire
Appearance, colour	Silver grey
Appearance, physical state	Solid
Auto-ignition temperature	Product is not self igniting.
Decomposition temperature	No data available
Evaporation rate	Not applicable
Explosive properties	Product does not present an explosion hazard.
Flammability (solid, gas)	Not applicable
Flash point	Not applicable
Initial boiling point and boiling range	No data available
Melting point	217°C/ 423°F
Melting point / freezing point	Not applicable
Odour	Not applicable
Odour treshold	Not applicable
Oxidising properties	Not applicable
Partition coefficient: n-octanol / water	Not applicable
pH value	Not applicable
Relative density	7.1 g/cm ³
Solubility	No data available

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Upper / lower flammability or explosive limits Not applicable

Vapour density Not applicable

Vapour pressure Not applicable

Viscosity Not applicable

Volatility Not applicable

9.2. Other information

Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Contact with chemical substances like acids or strong bases could cause generation of gas.

10.2. Chemical stability

Chemical stability This product is stable under normal conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Not applicable

10.4. Conditions to avoid

Conditions to avoid This product is only intended for normal soldering purposes.

10.5. Incompatible materials

Incompatible materials Not applicable

10.6. Hazardous decomposition products

Hazardous decomposition products When this product is used in a soldering process, hazardous decomposition products would include those from the volatilization, reaction, or oxidation of the materials listed in Section 3, and those from the base metal and coating.
Fumes from this product may contain compounds of the following chemical elements: Ag, Sn, and nitrogen oxide. The rest is not analyzed, according to available standards.

Other

Refer to applicable national exposure limits for fume compounds, including those exposure limits for fume compounds found in Section 8.

A significant amount of the chromium in the fumes can be hexavalent chromium, which has a very low exposure limit in some countries.

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Manganese and nickel have low exposure limits, in some countries, that may be easily exceeded. Reasonably expected gaseous products would include carbon oxides, nitrogen oxides and ozone. Air contaminants around the soldering area can be affected by the soldering process and influence the composition and quantity of fumes and gases produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on toxicological effects	Inhalation of soldering fumes can be dangerous to your health. Classification of soldering fumes is difficult because of varying base materials, coatings, air contamination and processes. The International Agency for Research on Cancer has classified welding fumes as possibly carcinogenic to humans (Group 2B).
acute toxicity	Overexposure to soldering fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes.
skin corrosion/irritation	Not applicable
serious eye damage/irritation	Not applicable
Irritation	Not applicable
Corrosive effects	Not applicable
respiratory or skin sensitisation	Not applicable
germ cell mutagenicity	Not applicable
Mutagenicity	Not applicable
carcinogenicity	Not applicable
Repeated dose toxicity	Not applicable
reproductive toxicity	Not applicable
STOT-single exposure	Not applicable
STOT-repeated exposure	Not applicable
aspiration hazard	Not applicable

Other

Long term effect	Chronic toxicity: Chronic overexposure to soldering fumes may affect pulmonary function. Prolonged inhalation of nickel and chromium compounds above safe exposure limits can cause cancer. Overexposure to manganese and manganese compounds above safe exposure limits can cause irreversible damage to the central nervous system, including the brain, symptoms of which may include slurred speech, lethargy, tremor, muscular weakness, psychological disturbances and spastic gait. Some individuals may develop a blue-grey skin pigmentation from exposure to silver (argyria).
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SECTION 12: Ecological information

12.1. Toxicity

Not applicable

12.2. Persistence and degradability

Not applicable

12.3. Bioaccumulative potential

Not applicable

12.4. Mobility in soil

Not applicable

12.5. Results of PBT and vPvB assessment

Not applicable

12.6. Other adverse effects

Not applicable

Other

Soldering consumables and materials could degrade/weather into components originating from the consumables or from the materials used in the soldering process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal considerations

Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with federal and local regulations. Use recycling procedures if available.

USA RCRA: Unused product or product residue containing silver is considered hazardous waste if discarded, RCRA ID characteristic Toxic Hazardous Waste D011.

Residues from soldering consumables and processes could degrade and accumulate in soils and groundwater.

SECTION 14: Transport information

14.1. UN number

Not applicable

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14.2. *UN proper shipping name*

Not applicable

14.3. *Transport hazard class(es)*

Not applicable

14.4. *Packing group*

Not applicable

14.5. *Environmental hazards*

Not applicable

14.6. *Special precautions for user*

Not applicable

14.7. *Transport in bulk according to Annex II of Marpol and the IBC Code*

Not applicable

SECTION 15:Regulatory information

15.1 *Safety, health and environmental regulations/legislation specific for the substance or mixture*

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Canada: WHMIS classification: Class D; Division 2, Subdivision A
Canadian Environmental Protection Act (CEPA): All constituents of this product are on the Domestic Substance List (DSL).

USA: This product contains or produces a chemical known to the State of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et. seq.)

United States EPA Toxic Substance Control Act: All constituents of this product are on the TSCA inventory list or are excluded from listing.

CERCLA/SARA Title III Reportable Quantities (RQs) and/or Threshold Planning Quantities (TPQs): Product is a solid solution in the form of a solid article.

- Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to your Local Emergency Planning Committee.
Section 311 Hazard Class As shipped: Immediate In use: Immediate delayed

EPCRA/SARA Title III 313 Toxic Chemicals: The following metallic components are listed as SARA 313 "Toxic Chemicals" and potential subject to annual SARA 313 reporting. See Section 3 for weight percent. Silver 1.0% de minimis concentration

15.2. *Chemical safety assessment*

Chemical safety assessment No

Other

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Read and understand the manufacturer's instructions, your employer's safety practices and the health and safety instructions on the label. Observe any federal and local regulations. Take precautions when soldering and protect yourself and others.

WARNING: Soldering fumes and gases are hazardous to your health and may damage lungs and other organs. Use adequate ventilation.

ELECTRIC SHOCK can kill.

ARC RAYS and **SPARKS** can injure eyes and burn skin.

Wear correct hand, head, eye and body protection.

SECTION 16: Other information

Changes to previous revision

This Safety Data Sheet has been revised due to modifications to Sections 1-16.

References to key literature and data sources

Refer to ESAB "Welding and Cutting - Risks and Measures", F52-529 "Precautions and Safe Practices for Electric Welding and Cutting" and F2035 "Precautions and Safe Practices for Gas Welding, Cutting and Heating" available from ESAB, and to:

USA: Contact ESAB at www.esabna.com or 1-800 ESAB-123 if you have any questions about this SDS.

American National Standard Z49.1 "Safety in Welding and Cutting", ANSI/AWS F1.5 "Methods for Sampling and Analyzing Gases from Welding and Allied Processes", ANSI/AWS F1.1 "Method for Sampling Airborne Particles Generated by Welding and Allied Processes", AWSF3.2M/F3.2 "Ventilation Guide for Weld Fume", American Welding Society, 550 North Le Jeune Road, Miami, Florida, 33135. Safety and Health Fact Sheets available from AWS at www.aws.org.

OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954

American Conference of Governmental Hygienists (ACGIH), Threshold Limit Values and Biological Exposure Indices, 6500 Glenway Ave., Cincinnati, Ohio 45211, USA.

NFPA 51B "Standard for Fire Prevention During Welding, Cutting and Other Hot Work" published by the National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169

UK: WMA Publication 236 and 237, "Hazards from Welding fume", "The arc welder at work, some general aspects of health and safety".

Germany: Unfallverhütungsvorschrift BGV D1, "Schweißen, Schneiden und verwandte Verfahren".

Canada: CSA Standard CAN/CSA-W117.2-01 "Safety in Welding, Cutting and Allied Processes"

This product has been classified according to the hazard criteria of the CPR and the SDS contains all the information required by the CPR.

Other

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Additional information

ESAB requests the users of this product to study this Safety Data Sheet (SDS) and become aware of product hazards and safety information. To promote safe use of this product a user should:

- notify its employees, agents and contractors of the information on this SDS and any product hazards/safety information.

- furnish this same information to each of its customers for the product.

- request such customers to notify employees and customers for the same product hazards and safety information.

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